

OPTISONIC 6300 Handbook

Ultrasonic clamp-on flowmeter



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1.1 Intended use

The OPTISONIC 6300 is an ultrasonic clamp-on flowmeter that can be fitted on the outside of piping to measure the flow rate of liquids.

The OPTISONIC 6300 is a combination of one up to three OPTISONIC 6000 Clamp-on sensor(s) and one UFC300 ultrasonic flow converter.

OPTISONIC 6000 + UFC 300 = OPTISONIC 6300

The overall functionality of the KROHNE OPTISONIC 6300 clamp-on flowmeter is the continuous measurement of actual volume flow, mass flow, flow speed, velocity of sound, gain, SNR and diagnosis value.

1.2 Certification

CE

In accordance with KROHNE's commitment to customer service and safety, the OPTISONIC 6300 clamp-on flowmeter, described in this handbook meets the following safety requirements:

- EMC Directive 89 / 336 / EEC and 93 / 68 / EEC in conjunction with EN 61326-1 (1997) and A1 (1998), A2 (2001)
- Low-Voltage Directives 73 / 23 / EEC and 93 / 68 / EEC in conjunction with EN 61010-1: 2001

All devices are based on the CE marking and meet the requirements of NAMUR Guideline NE 21 / 04 with UFC 300 signal converter.

1.3 Safety instructions from the manufacturer

This document contains important information on the product. KROHNE attempts to be as accurate and up-to-date as possible but accept no responsibility for errors or omissions. Nor does KROHNE make any commitment to update the information contained herein. This document and all other documents are subject to change without prior notice.

1.3.1 Disclaimer

KROHNE will not be liable for any damage of any kind by using its product, including, but not limited to direct, indirect, incidental, punitive and consequential damages.

This disclaimer does not apply in case KROHNE has acted on purpose or with gross negligence. In the event any applicable law does not allow such limitations on implied warranties or the exclusion of limitation of certain damages, you may, if such law applies to you, not be subject to some or all of the above disclaimer, exclusions or limitations.

Any product purchased from KROHNE is warranted in accordance with the relevant product documentation and our Terms and Conditions of Sale.

KROHNE reserves the right to alter the content of its documents, including this disclaimer in any way, at any time, for any reason, without prior notification, and will not be liable in any way for possible consequences of such changes.

1.3.2 Product liability and warranty

Ultrasonic flowmeters from KROHNE are designed solely for measuring the flow rate and the velocity of sound of process liquids.

Responsibility as to suitability and intended use of these ultrasonic flowmeters rests solely with the operator. The supplier does not accept any liability resulting from misuse by the operator. Improper installation and operation of the flowmeters (systems) may lead to loss of warranty. In addition, the "General conditions of sale" which forms the basis of the purchase agreement are applicable.

1.3.3 Information concerning the documentation

To prevent any injury to the user or flowmeter it is essential that you read the information in this document and observe applicable national standards, safety requirements and accident prevention regulations.

If this document is not in your native language and if you have any problems understanding the text, we advise you to contact your local KROHNE office for assistance. KROHNE can not accept responsibility for any damage or injury caused by misunderstanding of the information in this document.

This document is provided to help you establish operating conditions, which will permit safe and efficient use of this flowmeter. Special considerations and precautions are also described in the document, which appear in the form of underneath pictograms.

1.3.4 Display conventions

The following symbols are used to help you navigate this documentation more easily:



DANGER!

These warning signs must be observed without fail. Even only partial disregarding such warnings can result in serious health damage, damage to the flowmeter itself or to parts of the operator's plant.



DANGER!

This symbol designates safety advice on handling electricity.



INFORMATION!

This symbol designates important information for the handling of the device.



LEGAL NOTICE!

This symbol designates information on statutory directives and standards.



CAUTION!

HANDLING

This symbol designates all instructions for actions to be carried out by the operator in the specified sequence.

CONSEQUENCE

This symbol designates all important consequences of the previous actions.

1.4 Safety instructions for the operator



CAUTION!

In general, devices from KROHNE may only be installed, commissioned, operated and maintained by properly trained and authorized personnel.

This document is provided to help you establish operating conditions, which will permit safe and efficient use of this device.

2.1 Scope of delivery



INFORMATION!

Check the packing list to see if you have received all that you require. The OPTISONIC 6300 will arrive in two cartons. The square carton contains the UFC 300 converter. The rectangular carton contains the OPTISONIC 6000 transducer set.



NOTE!

Inspect the cartons carefully for damage or signs of rough handling. Report damage to the carrier and to your local KROHNE office.



Figure 2-1: Scope of delivery

- 1 Signal converter in ordered version, wall version (standard) or field version (optional)
- 2 Quick Start
- 3 CD-ROM (including Handbook, Quick Start, Technical Datasheet, Support database, movie)
- 4 Factory calibration report
- 5 Transducer set in the version as ordered (standard: OPTISONIC 6000 medium) including 1 rail with 2 integrated transducers and 2 integrated rattle units and 1 cover including end cap
- 6 2 packages of metal strap
- 7 Coupling grease as ordered (standard: mineral grease)
- 8 Signal cable in the length as ordered (standard: 5 m / 16.4 ft) and connector cap



INFORMATION!

No special tools, no training required!

2.2 Instrument description

The OPTISONIC 6300 is an ultrasonic clamp-on flowmeter that can be fitted on the outside of piping to measure the flow rate of liquids.

The OPTISONIC 6300 is a combination of one up to three OPTISONIC 6000 Clamp-on sensor(s) and one UFC 300 ultrasonic flow converter.

OPTISONIC 6000 + UFC 300 = OPTISONIC 6300



Figure 2-2: System configuration possibilities

- 1 path; 1 pipe; wall housing
- 2 2 paths; 1 pipe; wall housing
- 3 2 paths; 2 pipes; wall housing
- 4 1 path; 1 pipe; field housing
- 5 2 paths; 1 pipe; field housing
- 6 2 paths; 2 pipes; field housing

For the OPTISONIC 6300 underneath accessories can be ordered optionally:

- GDC interface set (part number: XN0002100)
- SoundCheck (part number: 5316447200)
- Coupling grease; mineral (part number: X380030100)

2.3 Nameplate



NOTE!

Please check on the device nameplates, that the device is supplied according to your order. Check for the correct mains voltage printed on the nameplate. If not, contact your local KROHNE representative for advice.

2.3.1 OPTISONIC 6000



Figure 2-3: Nameplate OPTISONIC 6000 - rail

- 1 Ambient temperature
- 2 Protection category
- 3 Calibration number
- 4 Process temperature
- 5 Manufacturing year
- 6 Serial number
- 7 Device type (yyy = small, medium or large)
- 8 Manufacturer

2.3.2 UFC 300 Signal converter



Figure 2-4: Nameplate UFC 300

- 1 Manufacturer
- 2 Device type
- 3 Manufacturing year
- 4 Serial number OPTISONIC 6000 sensor 1
- 5 Serial number OPTISONIC 6000 sensor 2
- 6 Empty

2.3.3 Coding for I/O assemblies

| POWER | PE (FE) L(L+) N(L-) | CG /I A= | 34 xxxxx S/N: A06 xxxxx KROHNE |
|----------|------------------------------|----------------|---|
| | D - D | Р | PULSE OUT / STATUS OUT Imax = 100 mA@f<= 10 Hz; = 20 mA@f<=12 kHz Vo = 1.5 V @ 10 mA; Umax = 32 VDC |
| υτρυτ | C - C | Ρ | STATUS OUT Imax = 100 mA; Vmax = 32 VDC |
| NPUT / C | В - В | Ρ | STATUS OUT / CONTROL IN Imax = 100 mA Von > 19 VDC, Voff < 2.5 VDC; Vmax = 32 VDC |
| = | A + A - A | A P | CURRENT OUT (HART) Active (Terminals A & A+); RLmax = 1 kohm Passive (Terminals A & A-); Vmax = 32 VDC |

Figure 2-5: Nameplate inputs / outputs

3.1 Pre-installation requirements



NOTE!

To assure a quick, safe and uncomplicated installation, we kindly request you to make provisions as stated below.

3.1.1 Environmental requirements

- Pollution degree 2
- Protection class I
- Humidity: 5...80 % RH
- Temperature: -40...+65°C / -40...+149°F operating and -50...+70°C / -58...+158°F storage
- Suitable for indoor and outdoor use and certified for operating up to an altitude of 2000 m / 6562 ft
- IP class 66/67



CAUTION!

The OPTISONIC 6300 should be protected from corrosive chemicals or gases and dust / particles accumulation.

3.1.2 Installation requirements

- Allow 10...20 cm / 3.9...7.9" of space at the sides and rear of the UFC 300 signal converter to permit free air circulation.
- Protect UFC 300 signal converter against direct solar radiation, install a sunshield if necessary.
- Signal converters installed in switchgear cabinets require adequate cooling, e.g. by fan or heat exchanger.
- Do not expose the UFC 300 signal converter to intense vibration.



NOTE!

For detailed information please also refer to *Dimensions and weights* on page 95.

3.2 General installation notes



2 Signal converter

The following procedures have to be carried out before installing the flowmeter!

- Check the packing and the flowmeter itself for any damage.
- Check the contents of the consignment for completeness.
- Compare your order specification with the scope of delivery.
- Check nameplates at rail **1** and the signal converter **2**

3.3 Storage

- Store the flowmeter in a dry and dust-free location.
- Avoid lasting direct exposure to the sun.
- Store the flowmeter in its original packing.

3.4 Transport

No special requirements.

3.5 Installation requirements



NOTE!

To avoid measuring errors and malfunctioning of the flowmeter due to gas or air inclusions or an empty pipe, please observe the following precautions.



CAUTION!

Since gas will collect at the highest point of a pipe, installation of the flowmeter at that location should be avoided at all times. Also installation in a down going pipe should be avoided since a completely filled pipe may not be guaranteed due to cascading affects. Additionally flow profile distortion is possible.

3.5.1 Inlet, outlet and recommended mounting area



Figure 3-2: Inlet, outlet and recommended mounting area

- 1 Min. 10 DN
- 2 Min. 5 DN
- 3 OK

3.5.2 Long horizontal pipes

• Install on slightly ascending pipe section.

•

• If not possible, ensure adequate velocity to prevent air, gas or vapor from collecting in upper part.

• • •

• • •

• •

• •

• In partially filled pipes, the clamp-on flowmeter will report incorrect flow rates, or not measure.



Figure 3-3: Long horizontal pipes

3.5.3 Open feed or discharge

Install meter on a lowered section of the pipe to ensure a full pipe condition through the meter.



Figure 3-4: Open feed or discharge

3.5.4 Down going pipeline over 5 m /16 ft length

Install air vent downstream of the flow meter to prevent vacuum. Although this will not harm the meter, it may cause gases to come out of solution (cavitate) and interfere with proper measurements.



Figure 3-5: Down going pipeline over 5 m /16 ft length

3.5.5 Position of control valve

Always install control valves downstream of flowmeter in order to avoid cavitation or distortion of flow profile.



Figure 3-6: Position of control valve

3.5.6 Position of pump



CAUTION!

Never install flowmeter at a pump suction side in order to avoid cavitation or flashing in the flowmeter.



Figure 3-7: Position of pump

3.5.7 Pipe diameters and transducer construction

| Sensor type | Diameter range | Supported modes | Transducer construction |
|-------------|-------------------|----------------------------------|------------------------------------|
| Small | DN15100 / 0.54" | 2 and 4 traverses (V and W mode) | transducer pair integrated in rail |
| Medium | DN50400 / 216" | 2 and 4 traverses (V and W mode) | transducer pair integrated in rail |
| Large | DN2004000 / 8160" | 1 and 2 traverses (Z and V mode) | each transducer in separate rail |

Table 3-1: Pipe diameters and transducer construction

3.5.8 Pipe and media parameters



NOTE!

Detailed databases of most pipe and media parameters are on the supplied CD.

3.6 Installation

3.6.1 General installation notes



NOTE!

No special tools for installing the mechanical part of this clamp-on flowmeter are required. An ordinary screw driver and Allen key are sufficient

3.6.2 Installation of rail with metal straps



Figure 3-8: Installation step 1...4

Clean pipe location and make sure that dust, grease, liquid and/or loose paint are removed

• • •

•

. .

Take metal strap **1** and rail **2** from the package and click metal strap **1** into integrated rattle unit.

Position the rail with metal strap to the desired location in the correct flow direction.

Mount metal strap around pipe **3** and click end of the metal strap into the slide at the back side of the integrated rattle unit. **4**



Figure 3-9: Installation step 5...6

- Pull metal strap moderately by hand. 5
- Secure rail to the pipe with screw using a screw driver. 6



Figure 3-10: Installation step 7

Repeat steps 1...6 at the other side of rail. **7**

3.7 Mounting of Converter



CAUTION!

Always use the supplied KROHNE signal cable.

3.7.1 Mounting of UFC 300 F

The following procedures have to be carried out:

- Mount UFC 300 F with mounting plate on wall or standpipe.
- Keep distance between OPTISONIC 6000 transducer set and signal converter as short as possible
- Observe max. allowed length of 30 m / 98.4 ft for the signal cable

3.7.2 Mounting of UFC 300 W

The following procedures have to be carried out:

- Remove aluminium mounting plate from rear of the signal converter, and attach to wall or standpipe.
- Mount signal converter.
- Position lock washers and nuts on the housing bolts, tighten nuts slightly.
- Align housing, tighten nuts firmly.
- Observe max. allowed length of 30 m / 98.4 ft for the signal cable.

4.1 Safety instructions



CAUTION!

All work on the flowmeter electrics may only be carried out by appropriately trained personnel. The regional occupational health and safety directives and safety regulations must be observed without exception.



DANGER!

All work on the electrical connections may only be carried out with the power disconnected. Take note of the voltage data on the nameplate!



DANGER!

Observe national installation regulations!

4.2 Construction of the various housing versions

4.2.1 UFC 300 F

The terminal compartments are accessible after unscrewing cover 2 and 6.



Figure 4-1: Construction of UFC 300 F (field)

- 1 Cover, electronics compartment
- 2 Cover, terminal compartment for power supply and inputs/outputs
- **3** Cover, sensor terminal compartment
- 4 Cable entry for power
- **5** Cable entry for inputs/outputs
- 6 Cable entry for sensor cable

Turning display of UFC 300 F

The display of the UFC 300 F can be turned in steps of 90°.



Figure 4-2: Turning display of UFC 300 F (field)

To do this,

- Unscrew the cover of the electronics compartment 1.
- Pull the two metal clips to the left and right of the display **2**, using a screwdriver or similar tool.
- The display between the metal clips can then be pulled off and re-inserted in the required position **3** and **4**.
- Replace cover and tighten down by hand **5**.



CAUTION!

Before pushing back the clips simultaneously with the display into the electronics compartment, make sure not to kink the display's flat ribbon cable more than absolutely necessary.



NOTE!

Cover threads need to be protected from dirt and well greased at all times.

4.2.2 UFC 300 W

The terminal compartments are accessible after opening cover **2**.



Figure 4-3: Construction of UFC 300 W (remote)

- 1 Cover, electronics compartment
- 2 Cover for the three separate terminal compartments for power, sensor connection and inputs/outputs
- 3 Locking screw, 1/2 turn left/right to open/close cover 2
- 4 Sensor terminal compartment
- 5 Terminal compartment for inputs/outputs
- 6 Power terminal compartment, open separate shock-hazard protection cover

4.3 Electrical connection

- The UFC 300 signal converter is connected to the OPTISONIC 6000 transducer set via a single signal cable.
- Proper functioning is ensured when using this factory supplied signal cable.



INFORMATION!

The signal cable must be connected to the transducer terminal compartment of the UFC 300, taken into account the appropriate labelling.

4.3.1 OPTISONIC 6000, signal cable



Figure 4-4: Connect signal cable

To do this,

- Take the signal cable with attached connector cap and connect the internal coax cable with identification "up" to the connector at the back of the rail with identification "up".
- Repeat step above for the coax connection with identification "dn".
- Connect connector cap to the rail; secure the 2 socket screws using an Allen key size 4. 2
- Mount converter with mounting plate on wall; keep distance between transducer rail and converter as short as possible.
- Connect signal cable to the converter according to wiring diagram.

4.3.2 UFC 300, power supply



NOTE!

The power terminals in the terminal compartments equipped with additional hinged lids to prevent accidental contact.



DANGER!

Signal converter must be properly grounded to avoid personnel shock hazard. All directions, operating data and connection diagrams do not apply to devices used in hazardous areas.



Figure 4-5: UFC 300 F, power supply



Figure 4-6: UFC 300 W, power supply

100...230 VAC (-15% / +10%)

• The protective ground conductor PE of the power supply is connected to the separate terminal in the terminal compartment of the signal converter.

12...24 VAC/DC (24 VAC: +10% / -15%, 50/60 Hz; 24 VDC: +30% / -25%)

- For reasons to do with the measurement process, connect a functional ground FE to the separate U-clamp terminal in the terminal compartment of the signal converter.
- When connecting to functional extra-low voltages, provide a facility for protective separation (PELV) (VDE 0100 / VDE 0106 and/or IEC 364 / IEC 536 or relevant national regulations).

4.3.3 UFC 300, signal cable



CAUTION!

Connect coax cables and follow indications up/down (1U 1D; 2U 2D; 3U 3D).



Figure 4-7: UFC 300 F, connect signal cable



Figure 4-8: UFC 300 W, connect signal cable

4.4 Basic inputs and outputs

The OPTISONIC 6300 has several in / output ports, accessible via the terminal compartment of the UFC 300 signal converter for interfacing with external devices. The terminal compartment is accessible after unscrewing cover.



Figure 4-9: UFC 300 F, I/O terminals



Figure 4-10: UFC 300 W, I/O terminals

The input / output groups are galvanic separated from each other and from all other input and output circuits.

- Active I/O: the UFC 300 signal converter supplies the power for operation
- **Passive I/O**: an external power supply is required

Basic I/O consisting of:

- 1 current output,
- 1 pulse output,
- 1 status output,
- 1 control input.

The pulse output can also be set as a status output. One of the status outputs can be set as a control input.



INFORMATION!

For detailed information please also refer to *Modular Inputs and Outputs* on page 37.

4.4.1 General

- Depending on the version, the inputs and outputs to be connected passively or actively and / or to NAMUR EN 60947-5-6.
- All inputs and outputs are galvanic separated from each other and from all other circuits.
- Factory-set data and functions are mentioned in the delivered factory calibration certificate.
- All operating data and functions are adjustable (see menu structure).



WARNING!

All directions, operating data and connection diagrams do not apply to devices used in hazardous areas.



CAUTION!

The following connection diagrams and operating data do not apply to hazardous-duty equipment (EEx).



NOTE!

Terminals that are not used should not have any conductive connection to other electrically conductive parts.

4.4.2 Electrical symbol description



Table 4-1: Symbol description

4.4.3 Current output (analog)



Figure 4-11: Connection current output

- **1** Active mode: load impedance $R_I \le 1$ kOhm at $I \le 22$ mA
- **2** Passive mode: external power supply; $U_{ext} \le 32$ VDC at I ≤ 22 mA

4.4.4 Pulse output (digital)



Figure 4-12: Connection pulse output passive (Pp)

- 1 R = 1.2 kOhm / 0.5 W, only necessary when using 2
- 2 Electronic totalizer with internal resistance of more than 5 kOhm
- Passive mode:

external power supply; $U_{ext} \le 32$ VDC at I ≤ 20 mA and freq ≤ 10 kHz

- Active mode: internal power supply; U_{nom} \leq 24 VDC at I \leq 20 mA and freq \leq 10 kHz
- NAMUR mode:

passive in accordance with EN 60947-5-6

4.4.5 Status output (digital)



Figure 4-13: Connection status output passive (S_p) ; (X = terminals B or D)

- Passive mode: external power supply; U_{ext} \le 32 VDC at I ≤ 100 mA and freq ≤ 10 kHz
- Active mode: internal power supply; U_{nom} \le 24 VDC at I ≤ 100 mA and freq ≤ 10 kHz
- NAMUR mode:

passive in accordance with EN 60947-5-6

4.4.6 Control input (digital)



Figure 4-14: Connection control input passive (Cp)

- 1 Signal
- $U_{ext} \le 32 \text{ V DC}$
- I₀ 16 mA at 24 V
- I ≤ 20 mA
- U_{on} > 19 VDC
- U_{off} < 2.5 VDC

4.5 Connection via HART®



NOTE!

In the Basic I/O, the current output at terminals A+ / A- / A is always HART[®]-compatible! In the Modular I/O, only the current output module for terminals C / C- is HART[®]-compatible!



Figure 4-15: HART[®] connection active (I_a)

- 1 Basic I/O terminal A and A+
- 2 Modular I/O terminal C and C-
- 3 HART[®] communicator



Figure 4-16: $HART^{\ensuremath{\mathbb{R}}}$ connection passive (I_p)

- 1 Basic I/O terminal A and A-
- 2 Modular I/O terminal C and C-
- 3 HART[®] communicator
- I: I_{0%} = 4 mA
- Multidrop I: I_{fix} = 4 mA
- $U_{ext} \le 32 \text{ VDC}: R \ge 230 \Omega$
4.6 Modular Inputs and Outputs



INFORMATION!

In the following connection diagrams, the terminals A, B, C or D (depending on the version of the UFC 300) are marked with a **"X"**.

4.6.1 Alterable I/Os

| | | Terminals | | | | | | | | | |
|---|--|---|--|--|--|----------------------|---|----|---|----|--|
| CG-No. | | D- | D | C- | С | B- | В | A- | А | A+ | |
| 4 | | | P _a /S _a 1 | | I _a + HART [®] active | | max. 2 option modules for terminals B + A: I_a or P_a / S_a or C_a | | | | |
| 8 | | | P _a /S _a 1 | | I _p + HART [®] passive | | max. 2 option modules for terminals B + A: I_p or P_a / S_a or C_a | | | S | |
| 6 | | | P _p / S _p 1 | | I_a + HART [®] active | | max. 2 option modules for terminals B + A: I_a or P_p / S_p or C_p | | | | |
| В | | | P _p / S _p 1 | δ _p 1 Ι _p | | [®] passive | max. 2 option modules for terminals B + A: I_p or P_p / S_p or C_p | | | | |
| 7 | | | P _N / S _N NAMUR 1 | | $I_a + HART^{\textcircled{R}}$ active | | max. 2 option modules for terminals B + A : I_a or P_N / S_N or C_N | | S | | |
| C P _N / S _N NAMUR 1 | | $\label{eq:lastic_linear} \begin{array}{ c c c } I_p + \text{HART}^{\textcircled{B}} \text{ passive } & \text{max. 2 option modules for terminals} \\ \hline \textbf{B} + \textbf{A} \text{: } I_p \text{ or } P_N \ / \ S_N \text{ or } C_N \end{array}$ | | | | | | | | | |

1 changeable

Option modules

| Abbreviation | Description | Ident. for CG No. |
|---------------------------------|--|-------------------|
| l _a | Active current output | А |
| ۱ _p | Passive current output | В |
| P _a / S _a | Active pulse, frequency, status output or limit switch | С |
| P _p /S _p | Passive pulse, frequency, status output or limit switch | E |
| P _N / S _N | Pulse, frequency, status output or limit switch to NAMUR | F |
| Ca | Active control input | G |
| Cp | Passive control input | К |
| C _N | Control input to NAMUR | Н |
| - | No module installed | 8 |
| - | No further module possible | 0 |

4.6.2 Current output active I_a (HART[®])



Figure 4-17: Current output active Ia

- U_{int} = 24 VDC
- I ≤ 22 mA
- $R_L \le 1 k\Omega$

4.6.3 Current output passive I_p (HART[®])



Figure 4-18: Current output passive ${\rm I}_{\rm p}$

- I ≤ 22 mA
- $U_{ext} \le 32 \text{ VDC}$

4.6.4 Pulse / frequency output active Pa



Figure 4-19: Pulse / frequency output active Pa

- U_{ext} = 24 VDC
- f ≤ 10 kHz: l ≤ 20 mA
- $f \le 100 \text{ kHz}$: $I \le 100 \text{ mA}$
- U₀ = 1.5 V at 10 mA
- U_{nom} = 24 VDC

4.6.5 Pulse / frequency output passive P_p



Figure 4-20: Pulse / frequency output passive Pp

- U_{ext} = 32 VDC
- f ≤ 10 kHz: l ≤ 20 mA
- $f \le 100 \text{ kHz}$: $I \le 100 \text{ mA}$
- U₀ 1.5 V at 10 mA
- R = 1.2 k Ω / 0.5 W (only necessary when using electronic totalizer with internal resistance of R $_i$ > 5 k Ω

4.6.6 Status output / limit switch active S_a



Figure 4-21: Status output / limit switch active Sa

- U₀ = 1.5 V at 10 mA
- I ≤ 100 mA
- U_{nom} = 24 VDC

4.6.7 Status output / limit switch passive $\rm S_{\rm p}$



Figure 4-22: Status output / limit switch passive Sp

- U₀ = 1.5 V at 10 mA
- U_{ext} = 32 VDC
- $I \le 100 \text{ mA}$

4.6.8 Control input active Ca



Figure 4-23: Control input active Ca

- 1 Signal
- I_{nom} = 16 mA
- U_{nom} = 24 VDC

4.6.9 Control input passive Cp



Figure 4-24: Control input passive Cp

- 1 Signal
- U_{on} > 19 VDC
- U_{off} < 2.5 VDC
- $U_{ext} \le 32 \text{ VDC}$
- U_{nom} = 16 mA

4.6.10Pulse, frequency and status output / limit switch passive P_{N} / S_{N} to NAMUR EN 60947-5-6



Figure 4-25: Pulse, frequency and status output / limit switch passive P $_{\rm N}$ / S $_{\rm N}$ to NAMUR EN 60947-5-6

- **1** Switching amplifier to NAMUR with internal voltage source
- **2** $R_{i} = 1 k\Omega$
- **3** U = 8.2 VDC

4.6.11Control input active C_{N} to NAMUR EN 60947-5-6



Figure 4-26: Control input active C_N to NAMUR EN 60947-5-6

- 1 Signal
- 2 Error
- **3** R_i = 1kΩ
- **4** U = 8.2 VDC

5 START-UP **: : : : : : : :**



DANGER!

Before connecting the UFC 300 signal converter to power, check if the power supply is corresponding with the OPTISONIC 6300 clamp-on flowmeter.

.

5.1 Start

Power up converter and start installation menu.

• •

- Connect converter to power supply.
- Power up converter.
- Read display "Installation required"; Keep left button ">" pressed until "Release key now" appears to enter installation menu.

| UFC 300 | |
|--|--|
| I: installation required I: press key > | |
| | |



6.1 Display and operating elements



Figure 6-1: Display and operating elements

- 1 Product name
- 2 X shows optical button is activated
- **3** Indication of menu number
- 4 Block indicates the menu height
- **5** 0 100 % = measuring range
- 6 Infrared sensor for IR cable (Option)
- **7** Operating keys (see table below for description)
- 8 Status: $\uparrow \downarrow$ scroll down to help listing

The 4 operating keys are optical sensors that can be actuated while keeping the cover closed. Approach the keys perpendicular to the front.

| Кеу | Description | Used symbol |
|---------------|---------------------------------|--------------|
| > | start installation, select menu | > |
| ← | return | ٨ |
| | down | \downarrow |
| | ир | \uparrow |
| > + | escape | >+1 |

Table 6-1: Key functions

6.2 Basic principles of operation

| Keys | Meas. mode | Menu | Submenu | Data |
|------|--|--------|------------------------------------|---|
| ↑↓ | Alternate between display measured value pages 1 + 2, status page and graphical page. | scroll | Select function or (sub) function. | change number change unit change property change decimal point |
| > | Switch from measuring mode to menu mode, press key for 2.5 s, then installation menu displayed. | enter | enter | For numerical values, move cursor (blue) one place to the right. |
| ^ | - | return | return | return |
| >+↑ | - | - | escape | escape |

Table 6-2: Description of operating key functions



NOTE!

Time out function:

After 5 minutes without key operating, the menu will return to the measuring mode without acceptance of previously changed settings.

6.3 Menu overview

X installation

| X1 | language |
|-----|-------------------|
| X2 | GDC IR interface |
| Х3 | units |
| X4 | number of pipes |
| X5 | number of paths |
| Хб | pipe data |
| Х6 | pipe data 1 |
| X7 | pipe data 2 |
| Х9 | install transd. 1 |
| X10 | install transd. 2 |
| X12 | transducer sets |

A quick setup

| A1 | language |
|----|------------------|
| A2 | Tag |
| A3 | reset |
| A4 | analog outputs |
| A5 | digital outputs |
| A6 | GDC IR interface |

B test

| B1 | simulation |
|----|---------------|
| B2 | actual values |
| B3 | information |

C setup

| C1 | process input 1 |
|----|-----------------|
| C2 | process input 2 |
| C1 | process input |
| C4 | transducer sets |
| C5 | 10 |
| C6 | IO Counter |
| C7 | IO HART |
| C8 | device |

6.4 Menu structure

6.4.1 X Installation

X1 language

| X1 | language | > | select from list using \uparrow \downarrow > | ^ |
|----|----------|---|--|---|
| | | | | |

X2 GDC IR interface

| X2 | GDC IR interface | > | activate / cancel | ^ |
|----|------------------|---|-------------------|---|
| | | | | |

X3 units

| X3 | units | | > | X3.1, X3.2, | $\uparrow \downarrow$ | |
|----|-------|-------------|---|--|-----------------------|---|
| | X3.1 | size | > | select from list using \uparrow \downarrow > | | ^ |
| | X3.2 | volume flow | > | select from list using \uparrow \downarrow > | | ^ |
| | X3.3 | velocity | > | select from list using \uparrow \downarrow > | | ^ |
| | X3.4 | density | > | select from list using \uparrow \downarrow > | | ^ |
| | X3.5 | viscosity | > | select from list using \uparrow \downarrow > | | ^ |

X4 number of pipes

| | X4 | number of pipes | > | 1 pipe / 2 pipes | $\uparrow \downarrow$ | ^ |
|--|----|-----------------|---|------------------|-----------------------|---|
|--|----|-----------------|---|------------------|-----------------------|---|

X5 number of paths

| (X5 beco | (X5 becomes active if one pipe is selected in X4) | | | | | | | |
|----------|---|---|------------------|-----------------------|---|--|--|--|
| X5 | number of paths | > | 1 path / 2 paths | $\uparrow \downarrow$ | ^ | | | |
| (end) | | | | | | | | |

X6 pipe data

| (Note | the measure | ement results of path 1 an | <mark>d path 2</mark> ar | re averaged !) | | |
|-------|-------------|----------------------------|--------------------------|--|-----------------------|---|
| X6 | pipe data | | > | X6.2, X6.3, | $\uparrow \downarrow$ | |
| | X6.2 | pipe tag | > | fill in 12 pos using $\uparrow \downarrow >$ | | ^ |
| | X6.3 | diameter | > | fill in using ↑↓ > | | ^ |
| | X6.4 | pipe material | > | select from list using \uparrow \downarrow > | | ^ |
| | X6.5 | VoS pipe material | > | read advise or fill in using \uparrow \downarrow > | | ^ |
| | X6.6 | wall thickness | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X6.7 | liner material | > | select from list using \uparrow \downarrow > | | ^ |
| | X6.8 | VoS liner material | > | read advise or fill in using \uparrow \downarrow > | | ^ |
| | X6.9 | liner thickness | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X6.10 | fluid | > | select from list using \uparrow \downarrow > | | ^ |
| | X6.11 | VoS fluid | > | read advise or fill in using \uparrow \downarrow > | | ^ |
| | X6.12 | density | > | read advise or fill in using \uparrow \downarrow > | | ^ |
| | X6.13 | viscosity | > | fill in using ↑↓ > | | ^ |

X6 pipe data 1

| (undern | eath X6 until) | X8 become active if two pip | <mark>es</mark> are sele | ected in X4) | | |
|---------|-----------------|------------------------------------|--------------------------|--|-----------------------|---|
| Х6 | pipe data 1 | | > | | $\uparrow \downarrow$ | |
| | X6.2 | pipe tag | > | fill in 12 pos using \uparrow \downarrow > | | ^ |
| | X6.3 | diameter | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X6.4 | pipe material | > | select from list using \uparrow \downarrow > | | ^ |
| | X6.5 | VoS pipe material | > | read advise and/or fill in using \uparrow \downarrow > | | ^ |
| | X6.6 | wall thickness | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X6.7 | liner material | > | select from list using \uparrow \downarrow > | | ^ |
| | X6.8 | VoS liner material | > | read advise and/or fill in using \uparrow \downarrow > | | ^ |
| | X6.9 | liner thickness | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X6.10 | fluid | > | select from list using \uparrow \downarrow > | | ^ |
| | X6.11 | VoS fluid | > | read advise and/or fill in using \uparrow \downarrow > | | ^ |
| | X6.12 | density | > | read advise and/or fill in using \uparrow \downarrow > | | ^ |
| | X6.13 | viscosity | > | fill in using $\uparrow \downarrow >$ | | ^ |

X7 pipe data 2

| copy pipe 1 data | > | start to copy 2 | | |
|------------------|---|-----------------|---|---|
| | | start to copy ? | 1°↓ | |
| | | if no: | copy pipe 1 data appears Go to X7 Fill in menu X7.2 up to X7.13: is similar to X6.2 up to X6.13 | ^ |
| | | if yes: | copy pipe 1 data appears after copy process | ^ |
| | | | if yes: | Fill in menu X7.2 up to X7.13: is similar to X6.2 up to X6.13 if yes: copy pipe 1 data appears after copy process |

X9 install transd. 1

| Х9 | install trans | d. 1 | > | X9.1, X9.2, | $\uparrow \downarrow$ | |
|----|---------------|---------------------------|------------|---|---|---|
| | X9.1 | transducer set | > | read preset Ta,Tb,Tc / confirm or overrule using ↑↓ > | | |
| | X9.2 | calibration number | | read | | ^ |
| | X9.3 | number of traverses | > | read preset 1,2,4 / confirm or overrule using $\uparrow \downarrow >$ | | |
| | X9.4 | mount transducers at | | read advise | | ^ |
| | | please wait: decounting 3 | 30 seconds | | | |
| | X9.5 | act. flow, preliminary | | read | | ^ |
| | X9.6 | check signal | | read (0 - 100 %) | | ^ |
| | X9.7 | actual distance | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X9.9 | act. flow, preliminary | | (press key to continue) | | ^ |
| | X9.10 | path ready? | > | yes/no | $\uparrow\downarrow$ | ^ |
| | | | | if no: | go to X9 | |
| | | | | if yes and one pipe, one path is selected in X4: | continue with X9.11 | |
| | | | | if yes and two pipes are selected in X4: | continue with X10 | |
| | | | | if yes and two paths are selected in X5: | continue with X9 | |
| | X9.11 | end installation | > | yes/no | $\uparrow \downarrow$ | ? |
| | | | | if no: | go to X9 | |
| | | | | if yes: | display switches to measuring screen | |

X10 install transd. 2

| (under | neath X10 becomes a | ctive if two pipes or two path | s are selected in X4) | | |
|--------|---------------------|---------------------------------------|--|-----------------------|---|
| X10 | install transd. 2 | > | | $\uparrow \downarrow$ | |
| | | | submenus identical to X9.1 up to X9.10 | | |
| | | | if no: | go to X10 | |
| | | | if yes and two pipes are configurated: | continue with X9.11 | |
| | | | if yes and two paths are configurated: | continue with X9.11 | |
| | | | | | ^ |
| (end) | · · | · · | | * | |

X12 transducer sets

| X12 | transduce | r sets | > | X12.1, X12.2, | $\uparrow\downarrow$ | |
|-----|-----------|--------------------|---|---------------------------------------|----------------------|---|
| | X12.1 | Ta serial no. | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X12.2 | Ta calibration no. | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X12.3 | Tb serial no. | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X12.4 | Tb calibration no. | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X12.5 | Tc serial no. | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X12.6 | Tc calibration no. | > | fill in using $\uparrow \downarrow >$ | | ^ |

6.4.2 Quick setup

A1 language

| | · · | | | | |
|----|----------|---|---------------------------|-----------------------|---|
| A1 | language | > | english / german / french | $\uparrow \downarrow$ | ^ |
| | | | | | |

A2 Tag

| A2 | Tag | > | fill in using $\uparrow \downarrow >$ | ^ |
|----|-----|---|---------------------------------------|---|
| | | | | |

A3 reset

| A3 | reset | | > | A3.1, A3.2, | $\uparrow \downarrow$ | |
|----|-------------|---------------------------|-----------|-------------|-----------------------|---|
| | A3.1 | reset errors | | yes/no | $\uparrow \downarrow$ | ^ |
| | A3.2 | counter 1 | | yes/no | $\uparrow \downarrow$ | ^ |
| | A3.3 | counter 2 | | yes/no | $\uparrow \downarrow$ | |
| | (underneath | counter becomes active if | modular I |)) | | |
| | A3.4 | counter 3 | | yes/no | $\uparrow \downarrow$ | ^ |
| | (end) | | | | · | |

A4 analoge outputs

| A4 | analog ou | itputs | > | A4.1, A4.2, | $\uparrow \downarrow$ | |
|----|-----------|-------------|---|--|---|---|
| | A4.1 | measurement | > | select from list using \uparrow \downarrow > | | ^ |
| | | | | use at all outputs | $\uparrow \downarrow$ | |
| | | | | yes/no | | ^ |
| | | | | if no: | only HART current output is selected | |
| | | | | if yes: | all analog outputs are selected | |
| | A4.2 | unit | > | select from list using $\uparrow \downarrow >$ | | ^ |
| | A4.3 | range | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | | | | use at all outputs | $\uparrow \downarrow$ | |
| | | | | yes/no | | ^ |

| | | | if no: | only HART current output is selected | |
|------|-----------------|---|---------------------------------------|---|---|
| | | | if yes: | all analog outputs are selected | |
| A4.4 | low flow cutoff | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | | | use at all outputs | $\uparrow\downarrow$ | |
| | | | yes/no | | ^ |
| | | | if no: | only HART current output is selected | |
| | | | if yes: | all analog outputs are selected | |
| A4.5 | time constant | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | | | use at all outputs | $\uparrow\downarrow$ | |
| | | | yes/no | | ^ |
| | | | if no: | only HART current output is selected | |
| | | | if yes: | all analog outputs are selected | |

A5 digital outputs

| A5 | digital ou | tputs | > | A5.1, A5.2, | $\uparrow \downarrow$ | |
|----|------------|------------------|---|--|----------------------------------|---|
| | A5.1 | measurement | > | select from list using \uparrow \downarrow > | | ^ |
| | | | | use at all outputs | $\uparrow\downarrow$ | |
| | | | | yes/no | | ^ |
| | | | | if no: | only pulse output D is selected | |
| | | | | if yes: | all digital outputs are selected | |
| | A5.2 | pulse value unit | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | | | | use at all outputs | $\uparrow\downarrow$ | |
| | | | | yes/no | | ^ |
| | | | | if no: | only pulse output D is selected | |
| | | | | if yes: | all digital outputs are selected | |
| | A5.3 | value p. pulse | > | fill in using \uparrow \downarrow > | | ^ |
| | | | | use at all outputs | $\uparrow\downarrow$ | |
| | | | | yes/no | | ^ |
| | | | | if no: | only pulse output D is selected | |
| | | | | if yes: | all digital outputs are selected | |
| | A5.4 | low flow cutoff | > | fill in using \uparrow \downarrow > | | ^ |
| | | | | use at all outputs | $\uparrow \downarrow$ | |
| | | | | yes/no | | ^ |
| | | | | if no: | only pulse output D is selected | |
| | | | | if yes: | all digital outputs are selected | |

A6 GDC IR interface

| A6 | GDC IR interface | > | activate/cancel | $\uparrow \downarrow$ | ^ |
|----|------------------|---|-----------------|-----------------------|---|
| A6 | GDC IR interface | > | activate/cancel | $\uparrow\downarrow$ | |

6.4.3 Test

B1 simulation

| B1 | simulation | | > | B1.1, B1.2, | $\uparrow\downarrow$ | |
|----|-------------|---|---------------------|--|-----------------------|---|
| | B1.1 | volume flow | > | set value/cancel | $\uparrow \downarrow$ | |
| | | | | start simulation | $\uparrow\downarrow$ | |
| | | | | yes/no | | ^ |
| | (underneath | B1.1 until B1.3 become ad | ctive if two | pipes or two paths are selected in X4 | and X5) | |
| | B1.1 | volume flow 1 | > | set value/cancel | $\uparrow\downarrow$ | |
| | | | | start simulation | $\uparrow \downarrow$ | |
| | | | | yes/no | | ^ |
| | B1.2 | volume flow 2 | > | submenu identical to B1.1 | $\uparrow \downarrow$ | |
| | (end) | | | - | | |
| | B1.4 | vel. of sound | > | set value/cancel | $\uparrow\downarrow$ | |
| | | | | start simulation | $\uparrow\downarrow$ | |
| | | | | yes/no | | ^ |
| | (underneath | B1.4 until B1.5 become ad | ctive if two | pipes or two paths are selected in X4 | and X5) | |
| | B1.4 | vel. of sound 1 | > | | $\uparrow\downarrow$ | |
| | | | | set value/cancel | | |
| | | | | start simulation | $\uparrow \downarrow$ | |
| | | | | yes/no | | ^ |
| | B1.5 | vel. of sound 2 | > | submenu identical to B1.4 | $\uparrow \downarrow$ | |
| | (end) | | | - | | |
| | B1.7 | terminal A (depends on IO setting hardware) | > | select from list using $\uparrow \downarrow >$ | | ^ |
| | B1.8 | terminal B (depends on IO setting hardware) | > | select from list using $\uparrow \downarrow >$ | | ^ |
| | B1.9 | terminal C (depends on IO setting hardware) | > | select from list using $\uparrow \downarrow >$ | | ^ |
| | B1.10 | terminal D (depends on IO setting hardware) | > | select from list using $\uparrow \downarrow >$ | | ^ |

B2 actual values

| B2 | actual value | 25 | > | | $\uparrow\downarrow$ | |
|----|---|----------------------------|-------------|---|-----------------------|---|
| | B.2.1 | act. volume flow | > | | $\uparrow\downarrow$ | |
| | (underneath | B2.1.1 until B2.1.2 becom | e active if | two pipes or two paths are selected in X4 | and X5) | |
| | B2.1.1 | pipe 1 | | read | | ^ |
| | B2.1.2 | pipe 2 | | read | | ^ |
| | (end) | | | | | |
| | B.2.2 | act. mass flow | > | | $\uparrow \downarrow$ | |
| | (additional r | menus for two pipes or two | paths) | | | |
| | B.2.3 | act. Reynolds nr. | > | | $\uparrow\downarrow$ | |
| | (additional menus for two pipes or two paths) | | | | | |
| | B.2.4 | act. vel. of sound | > | | $\uparrow\downarrow$ | |
| | (additional r | menus for two pipes or two | paths) | | | |
| | B.2.5 | act. flow speed | > | | $\uparrow \downarrow$ | |
| | (additional r | menus for two pipes or two | paths) | | | |
| | B.2.6 | act. gain | > | | $\uparrow\downarrow$ | |
| | (additional r | menus for two pipes or two | paths) | | | |
| | B.2.7 | act. SNR | > | | $\uparrow \downarrow$ | |
| | (additional r | menus for two pipes or two | paths) | | | |
| | B.2.8 | act. signal quality | > | | $\uparrow\downarrow$ | |
| | (additional r | menus for two pipes or two | paths) | | | |
| | B.2.9 | operating hours | > | | $\uparrow \downarrow$ | |

B3 information

| B3 | information | | > | B3.1, B3.2, | $\uparrow \downarrow$ | |
|----|-------------|---------------|---|-------------------|-----------------------|---|
| | B3.1 | C number | | read | | ^ |
| | B3.2 | process input | | | $\uparrow \downarrow$ | |
| | B3.2.1 | sensor CPU | | read | | ^ |
| | B3.2.2 | sensor DSP | | read | | ^ |
| | B3.2.3 | sensor driver | | read | | ^ |
| | B3.3 | device | | sernr/swnr/yymmdd | $\uparrow \downarrow$ | ^ |
| | B3.4 | display | | sernr/swnr/yymmdd | $\uparrow \downarrow$ | ^ |

6.4.4 Setup

C setup

| С | setup | > | $\uparrow \downarrow$ | |
|---|-------|---|-----------------------|--|
| | | | | |

C1 process input 1

| (under | rneath C1 beco | mes active if two pipes are | e selected i | n X4) | | |
|--------|----------------|------------------------------------|--------------|---------------------------------------|-----------------------------------|---|
| C1 | process inp | ut 1 | > | C1.1, C1.3, | $\uparrow\downarrow$ | ^ |
| | C1.1 | number of pipes | > | read | | ^ |
| | C1.3 | pipe data | > | C1.3.1 | $\uparrow\downarrow$ | |
| | C1.3.1 | pipe tag | | | | |
| | (further sub | omenus C1.3.2 up to C1.3.7 | 12 are ident | ical to X6.2 up to X6.13) | | |
| | C1.4 | transducer data | > | C1.4.1, | $\uparrow\downarrow$ | ^ |
| | C1.4.1 | transducer set | > | Ta,Tb,Tc,none | $\uparrow \downarrow$ | ^ |
| | C1.4.2 | number of traverses | > | 1,2,4 | $\uparrow \downarrow$ | ^ |
| | C1.4.3 | actual distance | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C1.5 | extra measurements | > | select on pipe 1, on pipe 2 | | ^ |
| | C1.6 | calibration | > | C1.6.1, C1.6.2, | $\uparrow \downarrow$ | |
| | C1.6.1 | zero calibration | > | calibrate zero ? | select cancel, automatic, default | |
| | C1.6.2 | meter factor | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C1.6.3 | Reynolds correction | > | on,off | $\uparrow\downarrow$ | ^ |
| | C1.7 | filter | > | C1.7.1, C1.7.2, | $\uparrow\downarrow$ | ^ |
| | C1.7.1 | limitation | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C1.7.2 | flow direction | > | normal/reverse | $\uparrow \downarrow$ | ^ |
| | C1.7.3 | time constant | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C1.7.4 | low flow cutoff | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C1.8 | simulation | > | C1.8.1, C1.8.2, | $\uparrow \downarrow$ | ^ |
| | C1.8.1 | volume flow | > | set value/cancel | $\uparrow \downarrow$ | |
| | | | | start simulation | $\uparrow \downarrow$ | |
| | | | | yes/no | | ^ |
| | C1.8.2 | vel. of sound | > | | $\uparrow \downarrow$ | |
| | | | | set value/cancel | $\uparrow \downarrow$ | |
| | | | | start simulation | $\uparrow \downarrow$ | |
| | | | | yes/no | | ^ |
| | C1.9 | plausibility | > | C1.9.1, C1.9.2, | $\uparrow \downarrow$ | ^ |
| | C1.9.1 | error limit | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C1.9.2 | counter decrease | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C1.9.3 | counter limit | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C1.10 | information | > | C1.10.1, C1.10.2, | $\uparrow\downarrow$ | ^ |
| | C1.10.1 | sensor CPU | | read | | |
| | C1.10.2 | sensor DSP | | read | | ^ |
| | C1.10.3 | sensor driver | | read | | ^ |

C2 process input 2

| C2 | process input 2 | > | | $\uparrow \downarrow$ | | |
|----------|--|---|--|-----------------------|--|--|
| (further | (further submenus C2.1 up to C2.10 are identical to C1.2 up to C1.1) | | | | | |
| (end) | (end) | | | | | |

C1 process input

| (undern | eath C1 becor | mes active if two paths are | selected in | n X5) | | |
|---------|---------------|------------------------------------|--------------|---|-----------------------------------|---|
| C1 | process inpu | ut | > | C1.1, C1.2, | $\uparrow\downarrow$ | |
| | C1.1 | number of pipes | > | read | | ^ |
| | C1.2 | pipe 1: total paths | > | read | | ^ |
| | C1.3 | pipe data | > | C1.3.1, C1.3.2, | $\uparrow \downarrow$ | ^ |
| | C1.3.1 | pipe tag | | | | |
| | (further sub | menus C1.3.2 up to C1.3.1 | 2 are identi | cal to X6.2 up to X6.13) | | |
| | C1.4 | transducer data | > | C1.4.1, C1.4.2, | $\uparrow\downarrow$ | |
| | C1.4.1 | transducer set 1 | > | Ta,Tb,Tc,none | $\uparrow\downarrow$ | ^ |
| | C1.4.2 | number of traverses 1 | > | 1,2,4 | $\uparrow \downarrow$ | ^ |
| | C1.4.3 | actual distance 1 | > | fill in using $\uparrow \downarrow >$ | $\uparrow \downarrow$ | |
| | C1.4.4 | transducer set 2 | > | Ta,Tb,Tc,none | $\uparrow \downarrow$ | ^ |
| | C1.4.5 | number of traverses 2 | > | 1,2,4 | $\uparrow\downarrow$ | ^ |
| | C1.4.6 | actual distance 2 | > | fill in using \uparrow \downarrow > | $\uparrow\downarrow$ | |
| | C1.6 | calibration | > | C1.6.1, C1.6.2, | $\uparrow \downarrow$ | ^ |
| | C1.6.1 | zero calibration | > | calibrate zero ? | select cancel, automatic, default | |
| | C1.6.2 | meter factor | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C1.6.3 | Reynolds correction | > | on,off | $\uparrow \downarrow$ | ^ |
| | C1.7 | filter | > | C1.7.1, C1.7.2, | $\uparrow\downarrow$ | ^ |
| | C1.7.1 | limitation | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C1.7.2 | flow direction | > | normal/reverse | $\uparrow\downarrow$ | ^ |
| | C1.7.3 | time constant | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C1.7.4 | low flow cutoff | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C1.8 | simulation | > | C1.8.1, C1.8.2, | $\uparrow\downarrow$ | ^ |
| | C1.8.1 | volume flow | > | set value/cancel | $\uparrow\downarrow$ | |
| | | | | start simulation | $\uparrow \downarrow$ | |
| | | | | yes/no | | |
| | C1.8.2 | vel. of sound | > | set value/cancel | $\uparrow \downarrow$ | |
| | | | | start simulation | $\uparrow\downarrow$ | |
| | | | | yes/no | | |
| | C1.9 | plausibility | > | C1.9.1, C1.9.2, | $\uparrow \downarrow$ | ^ |
| | C1.9.1 | error limit | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C1.9.2 | counter decrease | > | fill in using \uparrow \downarrow > | | ^ |
| | C1.9.3 | counter limit | > | fill in using \uparrow \downarrow > | | ^ |
| | C1.10 | information | > | C1.10.1, C1.10.2, | $\uparrow \downarrow$ | ^ |
| | C1.10.1 | sensor CPU | | read | | ^ |
| | C1.10.2 | sensor DSP | | read | | ^ |
| | C1.10.3 | sensor driver | | read | | ^ |

C4 transducer sets

| C4 | transducer | sets | > | C4.1, C4.2, | $\uparrow\downarrow$ | ^ |
|----|------------|--------------------|---|---|----------------------|---|
| | C4.1 | Ta serial no. | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C4.2 | Ta calibration no. | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C4.3 | Tb serial no. | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C4.4 | Tb calibration no. | > | fill in using \uparrow \downarrow > | | ^ |
| | C4.5 | Tc serial no. | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C4.6 | Tc calibration no. | > | fill in using $\uparrow \downarrow >$ | | ^ |

| CE | |
|-----|-----|
| CO. | 1/0 |
| | |

| C5 | I/O | | > | C5.1, C5.2, | $\uparrow \downarrow$ | |
|----|---------|------------------|---|---|-----------------------|---|
| | C5.1 | hardware | > | C5.1.1, C5.1.2, | $\uparrow \downarrow$ | ^ |
| | C5.1.1 | terminals A | > | select current output/off using $\uparrow \downarrow$ | | ^ |
| | C5.1.2 | terminals B | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C5.1.3 | terminals C | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C5.1.4 | terminals D | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C5.2 | current out A | > | C5.2.1, C5.2.2, | $\uparrow \downarrow$ | ^ |
| | C5.2.1 | range 0-100% | > | fill in using \uparrow \downarrow > | | ^ |
| | C5.2.2 | extended range | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.2.3 | error current | > | fill in using \uparrow \downarrow > | | ^ |
| | C5.2.4 | error condition | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C5.2.5 | measurement | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C5.2.6 | range | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.2.7 | polarity | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C5.2.8 | limitation | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.2.9 | low flow cutoff | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.2.10 | time constant | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.2.11 | special function | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C5.2.12 | threshold | > | fill in using \uparrow \downarrow > | | ^ |
| | C5.2.13 | information | > | read | | ^ |
| | C5.2.14 | simulation | > | select set on/off/cancel | | ^ |
| | C5.2.15 | 4 mA trimming | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.2.16 | 20 mA trimming | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.3 | frequency out X | > | C5.3.1, C5.3.2, | $\uparrow \downarrow$ | ^ |
| | C5.3.1 | pulse shape | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C5.3.2 | pulse width | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.3.3 | 100 % pulse rate | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.3.4 | measurement | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C5.3.5 | range | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.3.6 | polarity | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C5.3.7 | limitation | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.3.8 | low flow cutoff | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.3.9 | time constant | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.3.10 | invert signal | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.3.11 | phase shift | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C5.3.12 | special function | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.3.13 | information | > | read | | ^ |
| | C5.3.14 | simulation | > | select set on/off/cancel | | ^ |
| | C5.4 | pulse output X | > | C5.4.1, C5.4.2, | $\uparrow \downarrow$ | ^ |
| | C5.4.1 | pulse shape | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C5.4.2 | pulse width | | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.4.3 | max. pulse rate | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.4.4 | measurement | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C5.4.5 | pulse value unit | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.4.6 | value p. pulse | > | fill in using \uparrow \downarrow > | | ^ |
| | C5.4.7 | polarity | > | select from list using ↑↓ | | ^ |
| | C5.4.8 | low flow cutoff | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.4.9 | time constant | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C5.4.10 | invert signal | > | select on/off | | ^ |

| C5.4.11 | phase shift | | select from list using \uparrow \downarrow | | ^ |
|---------|--------------------|---|--|-----------------------|---|
| C5.4.12 | special function | | select from list using $\uparrow \downarrow$ | | ^ |
| C5.4.13 | information | > | read | | ^ |
| C5.4.14 | simulation | > | select set on/off/cancel | | ^ |
| C5.5 | status output X | > | C5.5.1, C5.5.2, | $\uparrow\downarrow$ | ^ |
| C5.5.1 | mode | > | select from list using $\uparrow \downarrow$ | | ^ |
| C5.5.2 | current output Y | > | select from list using \uparrow \downarrow | | ^ |
| C5.5.3 | frequency output Y | > | select from list using \uparrow \downarrow | | ^ |
| C5.5.4 | pulse output Y | > | select from list using $\uparrow \downarrow$ | | ^ |
| C5.5.5 | status output Y | > | select from list using $\uparrow \downarrow$ | | ^ |
| C5.5.6 | limit switch Y | > | read: status off | | ^ |
| C5.5.7 | control input Y | > | read: status off | | ^ |
| C5.5.8 | off | > | read: status off | | ^ |
| C5.5.9 | invert signal | > | select on/off | | ^ |
| C5.5.10 | information | > | read | | ^ |
| C5.5.11 | simulation | > | select set on/off/cancel | | ^ |
| C5.6 | limit switch X | > | C5.6.1, C5.6.2, | $\uparrow\downarrow$ | ^ |
| C5.6.1 | measurement | > | select from list using \uparrow \downarrow | | ^ |
| C5.6.2 | threshold | > | fill in using $\uparrow \downarrow >$ | | ^ |
| C5.6.3 | polarity | > | select from list using $\uparrow \downarrow$ | | ^ |
| C5.6.4 | time constant | > | fill in using $\uparrow \downarrow >$ | | ^ |
| C5.6.5 | invert signal | > | select on/off | | ^ |
| C5.6.6 | information | > | read | | ^ |
| C5.6.7 | simulation | > | select set on/off/cancel | | ^ |
| C5.7 | control input X | > | C5.7.1, C5.7.2, | $\uparrow \downarrow$ | ^ |
| C5.7.1 | mode | > | select from list using $\uparrow\downarrow$ | | ^ |
| C5.7.2 | invert signal | > | select on/off | | ^ |
| C5.7.3 | information | > | read | | ^ |
| C5.7.4 | simulation | > | select set on/off/cancel | | ^ |

C6 I/O Counter

| (active if HART device) | | | | | | | |
|-------------------------|------------|----------------------------|-------------|--|-----------------------|---|--|
| 26 | I/O Counte | er | > | C6.1, C6.2 | $\uparrow \downarrow$ | | |
| | C6.1 | counter 1 | > | C6.1.1, C6.1.2, | $\uparrow \downarrow$ | ^ | |
| | C6.1.1 | function of counter | > | select from list using $\uparrow \downarrow$ | | ^ | |
| | C6.1.2 | measurement | > | select from list using $\uparrow \downarrow$ | | ^ | |
| | C6.1.3 | low flow cutoff | > | fill in using ↑↓ > | | ^ | |
| | C6.1.4 | time constant | > | fill in using $\uparrow \downarrow >$ | | ^ | |
| | C6.1.5 | preset value | > | fill in using $\uparrow \downarrow >$ | | ^ | |
| | C6.1.6 | reset counter | > | select yes/no | | ^ | |
| | C6.1.7 | set counter | > | select set on/off/cancel | | ^ | |
| | C6.1.8 | stop counter | > | select yes/no | | ۸ | |
| | C6.1.9 | start counter | > | select yes/no | | ^ | |
| | C6.1.10 | information | > | read | | ^ | |
| | C6.2 | counter 2 | > | C6.2.1, C6.2.2, | $\uparrow \downarrow$ | | |
| | (undernea | th submenus identical to (| C6.1.1 to C | 6.1.10) | 1 | | |

C7 I/O HART

| C7 | I/O HART | | > | C7.1, C7.2, | $\uparrow\downarrow$ | |
|-------|-------------|-----------------------|---|--|--|---|
| | C7.1 | PV is | > | C7.1.1, C7.1.2, | $\uparrow\downarrow$ | ^ |
| | C7.1.1 | current output A | > | read | | ^ |
| | (depends on | I/O configuration) | | | | |
| | C7.1.2 | frequency output X | > | read | | ^ |
| | C7.1.3 | HART dynamic variable | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C7.2 | SV is | > | C7.2.1 | | |
| | C7.2.1 | HART dynamic variable | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C7.3 | TV is | > | C7.3.1 | | |
| | C7.3.1 | HART dynamic variable | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C7.4 | 4V is | > | C7.4.1 | | |
| | C7.4.1 | HART dynamic variable | > | select from list using $\uparrow \downarrow$ | | ^ |
| (end) | | | | | <u>. </u> | 1 |

C8 device

| C8 | device | | > | C8.1, C8.2, | $\uparrow\downarrow$ | |
|----|---------------|-------------------------------|--------------|--|-----------------------|---|
| | C8.1 | device info | > | C8.1.1, C8.1.2, | $\uparrow\downarrow$ | ^ |
| | C8.1.1 | Тад | > | fill in using ↑↓ > | | ^ |
| | C8.1.2 | C number | > | read | | ^ |
| | C8.1.3 | device serial no. | > | read | | ^ |
| | C8.1.4 | electronic serial no. | > | read | | ^ |
| | C8.1.5 | information | > | read | | ^ |
| | C8.2 | display | > | C8.2.1, C8.2.2, | $\uparrow\downarrow$ | ^ |
| | C8.2.1 | language | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C8.2.2 | contrast | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C8.2.3 | default display | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C8.2.5 | information | > | read | | ^ |
| | C8.3 | 1. meas. page | > | C8.3.1, C8.3.2, | $\uparrow\downarrow$ | |
| | C8.3.1 | function | > | select from list using $\uparrow \downarrow$ | | ^ |
| | (if two or th | ree lines: C5.3.8 etc active) | | 1 | I | |
| | C8.3.2 | measurement 1.line | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C8.3.3 | range | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C8.3.4 | limitation | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C8.3.5 | low flow cutoff | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C8.3.6 | time constant | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C8.3.7 | format 1.line | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C8.3.8 | measurement 2.line | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C8.3.9 | format 2.line | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C8.3.10 | measurement 3.line | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C8.3.11 | format 3.line | > | select from list using $\uparrow \downarrow$ | | ^ |
| | C8.4 | 2. meas. page | > | C8.4.1, C8.4.2, | $\uparrow\downarrow$ | |
| | (underneath | n submenus identical to C8 | .3.1 to C8.3 | 3.11) | | |
| | C8.5 | graphic page | > | C8.5.1, C8.5.2, | $\uparrow\downarrow$ | ^ |
| | C8.5.1 | select range | > | select manual/automatic | | ^ |
| | C8.5.2 | range | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C8.5.3 | time scale | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | C8.6 | special functions | > | C8.6.1, C8.6.2, | $\uparrow \downarrow$ | ^ |
| | C8.6.1 | reset errors | > | select yes/o | | ^ |
| | C8.6.2 | save settings | > | select from list using $\uparrow \downarrow$ | | ^ |

| C8.6.3 | load settings | > | select from list using $\uparrow \downarrow$ | | ^ |
|--------|----------------------|---|--|-----------------------|---|
| C8.6.4 | password quick setup | > | fill in 4 digits using $\uparrow \downarrow >$ | | ^ |
| C8.6.5 | password setup | > | fill in 4 digits using $\uparrow \downarrow >$ | | ^ |
| C8.6.6 | GDC IR interface | > | activate/cancel | | ^ |
| C8.7 | units | > | C8.7.1, C8.7.2, | $\uparrow \downarrow$ | ^ |
| C8.7.1 | size | | | | |
| C8.7.2 | volume flow | > | select from list using $\uparrow \downarrow$ | | ^ |
| C8.7.3 | mass flow | > | select from list using $\uparrow \downarrow$ | | ^ |
| C8.7.4 | velocity | > | select from list using $\uparrow \downarrow$ | | ^ |
| C8.7.5 | volume flow | > | select from list using $\uparrow \downarrow$ | | ^ |
| C8.7.6 | mass | > | select from list using $\uparrow \downarrow$ | | ^ |
| C8.7.7 | density | > | select from list using $\uparrow \downarrow$ | | ^ |
| C8.7.8 | viscosity | > | select from list using $\uparrow \downarrow$ | | ^ |
| C8.8 | HART | > | C8.8.1, C8.8.2, | $\uparrow \downarrow$ | ^ |
| C8.8.1 | HART | > | select on/off | | ^ |
| C8.8.2 | address | > | fill in 2 digits using $\uparrow \downarrow >$ | | ^ |
| C8.8.3 | message | > | fill in using $\uparrow \downarrow >$ | | ^ |
| C8.8.4 | description | > | fill in using ↑↓ > | | ^ |
| C8.9 | quick setup | > | C8.9.1, C8.9.2, | $\uparrow \downarrow$ | ^ |
| C8.9.1 | reset counter 1 | > | select yes/no | | ^ |
| C8.9.2 | reset counter 2 | > | select yes/no | | ^ |
| C8.9.3 | reset counter 3 | > | select yes/no | | ^ |

6.5 Installation menu



CAUTION!

Follow the installation menu described in this chapter and fill in menu X.

6.5.1 Installation menu X1...X6

Follow installation menu and fill in menu X1...X6.

X1 language

| X1 | language | > | select from list using ↑ | ^ |
|----|----------|---|--------------------------|---|
| | | | ↓ > | |

X2 GDC IR interface

| X2 GDC IR interface > activate / cancel | | | | | |
|---|----|------------------|---|-------------------|---|
| | X2 | GDC IR interface | > | activate / cancel | ^ |

X3 units

| X3 | units | | > | X3.1, X3.2, | $\uparrow \downarrow$ | |
|----|-------|-------------|---|--------------------------------|-----------------------|---|
| | X3.1 | size | > | select from list using ↑↓ > | | ^ |
| | X3.2 | volume flow | > | select from list using ↑↓ > | | ^ |
| | X3.3 | velocity | > | select from list using ↑↓ > | | ^ |

| | X3.4 | density | > | select from list using ↑↓ > | ^ |
|--|------|-----------|---|--------------------------------|---|
| | X3.5 | viscosity | > | select from list using ↑↓ > | ^ |

X4 number of pipes

| X4 | number of pipes | > | 1 pipe / 2 pipes | $\uparrow\downarrow$ | ^ |
|----|-----------------|---|------------------|----------------------|---|

X5 number of paths

| (X5 bec | (X5 becomes active if one pipe is selected in X4) | | | | | | | | |
|--|--|--|--|--|---|--|--|--|--|
| X5 number of paths > 1 path / 2 paths ↑↓ | | | | | ^ | | | | |
| (end) | (end) | | | | | | | | |

X6 pipe data

| (unde | rneath X6 be | comes active if one pipe ar | nd two paths are sel | ected in X4 and X5) | |
|-------|---------------|------------------------------------|----------------------|--|---|
| (Note | : the measure | ement results of path 1 an | d path 2 are average | ed !) | |
| Х6 | pipe data | | > | X6.2, X6.3, ↑↓ | |
| | X6.2 | pipe tag | > | fill in 12 pos using $\uparrow \downarrow >$ | ^ |
| | X6.3 | diameter | > | fill in using $\uparrow \downarrow >$ | ^ |
| | X6.4 | pipe material | > | select from list using $\uparrow \downarrow$ | ^ |
| | X6.5 | VoS pipe material | > | read advise or fill in using ↑↓ > | ^ |
| | X6.6 | wall thickness | > | fill in using $\uparrow \downarrow >$ | ^ |
| | X6.7 | liner material | > | select from list using ↑↓ > | ^ |
| | X6.8 | VoS liner material | > | read advise or fill in using ↑↓ > | ^ |
| | X6.9 | liner thickness | > | fill in using $\uparrow \downarrow >$ | ^ |
| | X6.10 | fluid | > | select from list using $\uparrow \downarrow$ | ^ |
| | X6.11 | VoS fluid | > | read advise or fill in using ↑↓ > | ^ |
| | X6.12 | density | > | read advise or fill in using $\uparrow \downarrow >$ | ^ |
| | X6.13 | viscosity | > | fill in using $\uparrow \downarrow >$ | ^ |
| (end) | 1 | 1 | | | |

X6 pipe data 1

| (under | neath X6 until | X8 become active if two pi | ces are selected in X4) | | | |
|--------|----------------|-----------------------------------|-------------------------|--|-----------------------|---|
| Х6 | pipe data 1 | | > | | $\uparrow \downarrow$ | |
| | X6.2 | pipe tag | > | fill in 12 pos using $\uparrow \downarrow >$ | | ^ |
| | X6.3 | diameter | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X6.4 | pipe material | > | select from list using $\uparrow \downarrow$ | | ^ |
| | X6.5 | VoS pipe material | > | read advise and/or fill in using ↑↓ > | | ^ |
| | X6.6 | wall thickness | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X6.7 | liner material | > | select from list using $\uparrow \downarrow$ | | ^ |
| | X6.8 | VoS liner material | > | read advise and/or fill in using ↑↓ > | | ^ |
| | X6.9 | liner thickness | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X6.10 | fluid | > | select from list using ↑↓ > | | ^ |
| | X6.11 | VoS fluid | > | read advise and/or fill in using $\uparrow \downarrow >$ | | ^ |

| X6.12 | density | > | read advise and/or fill in using $\uparrow \downarrow >$ | ^ |
|-------|-----------|---|--|---|
| X6.13 | viscosity | > | fill in using \uparrow \downarrow > | ^ |

X7 pipe data 2

| Х7 | pipe data 2 | | > | | $\uparrow \downarrow$ | |
|-------|-------------|------------------|---|-----------------|---|---|
| | X7.1 | copy pipe 1 data | > | start to copy ? | $\uparrow\downarrow$ | |
| | | | | if no: | copy pipe 1 data appears Go to X7 Fill in menu X7.2 up to X7.13: is similar to X6.2 up to X6.13 | ^ |
| | | | | if yes: | copy pipe 1 data appears after copy process | ^ |
| (end) | | • | | | | |

6.5.2 Pre programmed pipe and medium parameters



NOTE!

Select pipe- and media parameters; if not in list select "other". For advise on "other" please consult the supplied CD.

| | VoS | | | | | |
|-----------------|-------|------------|--|--|--|--|
| Pipe material | [m/s] | [ft/s] | | | | |
| Carbon steel | 3230 | 10767 | | | | |
| Stainless steel | 3120 | 10400 | | | | |
| Cast iron | 2500 | 8333 | | | | |
| Aluminium | 3050 | 10167 | | | | |
| Asbestos cement | 4200 | 14000 | | | | |
| Concrete | 2500 | 8333 | | | | |
| Acrylics | 2700 | 9000 | | | | |
| PP/PVC | 2400 | 8000 | | | | |
| Polyamide | 2200 | 7333 | | | | |
| GRP/FRP | 2500 | 8333 | | | | |
| other | | free entry | | | | |

Table 6-3: Velocity of sound of pipe materials

| | VoS | | | | | |
|----------------|-------|------------|--|--|--|--|
| Liner material | [m/s] | [ft/s] | | | | |
| Cement | 4200 | 14000 | | | | |
| Ероху | 2500 | 8333 | | | | |
| LDPE | 1900 | 6333 | | | | |
| HDPE | 2400 | 8000 | | | | |
| PTFE | 1350 | 4500 | | | | |
| Rubber | 1500 | 5000 | | | | |
| other | | free entry | | | | |
| none | | - | | | | |

Table 6-4: Velocity of sound of liner materials

| | VoS | | Density | | |
|---------------|-------|--------|----------------------|------------------------|--|
| Pipe material | [m/s] | [ft/s] | [kg/m ³] | [lbs/ft ³] | |
| Water | 1485 | 4950 | 1.0 | 0.06 | |
| Alkanes | 1050 | 3500 | 0.65 | 0.04 | |
| Oil | 1480 | 4933 | 0.98 | 0.06 | |
| Acids | 1500 | 5000 | 1.3 | 0.08 | |
| CxHx refined | 1250 | 4167 | 0.8 | 0.05 | |
| CxHx light | 1000 | 3333 | 0.6 | 0.04 | |
| Alcohols | 1200 | 4000 | 0.8 | 0.05 | |

| | V | oS | Density | | |
|---------------|-------|--------|----------------------|------------------------|--|
| Pipe material | [m/s] | [ft/s] | [kg/m ³] | [lbs/ft ³] | |
| Refrigerant | 800 | 2667 | 1.5 | 0.09 | |
| Caustic soda | 2040 | 6800 | 1.25 | 0.08 | |
| solvents | 1200 | 4000 | 0.8 | 0.05 | |
| other | 1500 | 5000 | 1.0 | 0.06 | |

Table 6-5: Velocity of sound and density of fluids

6.5.3 Installation menu X9.1...X9.3, install transducer

X9.1: Read factory preset transducer code (Ta/Tb/Tc) from rail.

X9.2: Carefully check factory preset calibration number.

X9.3: Read factory preset number of traverses.



Figure 6-2: Installation transducer

1 Z mode; 1 traverse: for large diameter pipes

2 V mode; 2 traverses: for small and medium diameter pipes

3 W mode; 4 traverses: for small and medium diameter pipes

X9 install transd. 1

| Х9 | install transd. 1 | | > | X9.1, X9.2, | $\uparrow \downarrow$ | | | |
|----|-------------------|---------------------------|------------------------------------|---|-----------------------|---|--|--|
| | X9.1 | transducer set | > | read preset Ta,Tb,Tc / confirm or overrule using ↑↓ > | | | | |
| | X9.2 | calibration number | | read | | ^ | | |
| | X9.3 | number of traverses | > | read preset 1,2,4 / confirm or overrule using $\uparrow \downarrow >$ | | | | |
| | Х9.4 | mount transducers at | | read advise | | ^ | | |
| | | please wait: decounting 3 | please wait: decounting 30 seconds | | | | | |

6.5.4 Set advised mounting distance

X9.4: Read the advised mounting distance.



Figure 6-3: Set advised mounting distance

- 1 Floating transducer
- 2 Locking knob
- 3 Reading point

Set advised mounting distance by doing the following steps:

- Release rail via the push buttons.
- Unlock floating transducer **1** by turning locking knob **2** counter clockwise.
- Slide transducer **1** via locking knob **2** to the advised mounting distance (reading in menu X9.4).
- Lift rail, turn rail and grease transducer surfaces (see following figure for procedure and for detailed information please also refer to Greasing of transducers on page 78).
- Turn locking knob 2 clockwise until tightenend.
- Press rail at both ends to the pipe by clicking.



Figure 6-4: Grease transducer surfaces



NOTE!

OPTISONIC 6300 is mounted to the pipe and ready for first preliminary measurement. In the display appears "please wait". After 5...30 seconds the signal is stabilized and the message will disappear.

• •

•

0 0 0 0

6.5.5 Installation menu X9.5...X9.7, check signal

X9 install transd. 1

| Х9 | install transd. 1 | | > | Х9.5, Х9.6, | $\uparrow\downarrow$ | |
|----|-------------------|------------------------|---|---------------------------------------|----------------------|---|
| | X9.5 | act. flow, preliminary | | read | | ^ |
| | Х9.6 | check signal | | read (0 - 100 %) | | ^ |
| | X9.7 | actual distance | > | fill in using $\uparrow \downarrow >$ | | ^ |



Figure 6-5: Check signal

Advise for entering optimization loop yes/no:

- Signal > 75%: good signal, optimization loop not needed
- Signal 50...75%: fairly good signal, optimization loop can improve the signal
- Signal 10...50%: low signal, optimization loop needed
- **Signal < 10%:** bad or no signal, check settings in menu X6, increase transducer distance and/or go into the optimization loop.

6.5.6 Optimization loop, X9.8.1...X9.8.5

X9 install transd. 1

| X9 | install tra | install transd. 1 > | | X9.8.1, X9.8.2, | $\uparrow\downarrow$ | |
|----|-------------|------------------------------|-----------|--|----------------------|---|
| | (start opti | mization loop) | | - I | 1 | |
| | X9.8.1 | optimize distance? | | yes/no | | ^ |
| | | | | if no: | go to X9.9 | |
| | | | | if yes: | continue with X9.8.2 | |
| | X9.8.2 | act. VoS fluid | | read | | ^ |
| | X9.8.3 | continue? | | yes/no | | ^ |
| | | | | if no: | go to X9.9 | |
| | | | | if yes: | continue with X9.8.4 | |
| | X9.8.4 | VoS fluid | | read / confirm or overrule using \uparrow \downarrow > | | ^ |
| | X9.8.5 | mount transducers at | | read advise | | ^ |
| | (end optin | nization loop; next menu app | earing is | X9.8.1) | · | |

X10 install transd. 2

| (under | (underneath X10 becomes active if two pipes or two paths are selected in X4) | | | | | | | | | |
|--------|---|--|---|--|-----------------------|---|--|--|--|--|
| X10 | install transd. 2 | | > | | $\uparrow \downarrow$ | | | | | |
| | | | | submenus identical to X9.1 up to X9.10 | | | | | | |
| | | | | if no: | go to X10 | | | | | |
| | | | | if yes and two pipes are configurated: | continue with X9.11 | | | | | |
| | | | | if yes and two paths are configurated: | continue with X9.11 | | | | | |
| | | | | | | ^ | | | | |
| (end) | | | | | | | | | | |

6.5.7 Set new advised mounting distance

- Release rail via push buttons.
- Unlock floating transducer by turning locking knob counter clockwise. (A slight decrease in signal is normal).
- Slide transducer via locking knob to the new distance.
- Keep sufficient grease between transducers and pipe.
- Turn locking knob clockwise until tightened.
- Press rail at both ends to the pipe by clicking.



NOTE!

In the display appears "please wait". After 5...30 seconds the signal is stabilized and the message will disappear.

X9 install transd. 1

| Х9 | install transd. 1 | | > | X9.9, X9.10, | $\uparrow \downarrow$ | |
|----|-------------------|------------------------|---|--|---|---|
| | X9.9 | act. flow, preliminary | | (press key to continue) | | ^ |
| | X9.10 | path ready? | > | yes/no | $\uparrow\downarrow$ | ^ |
| | | | | if no: | go to X9 | |
| | | | | if yes and one pipe, one path is selected in X4: | continue with X9.11 | |
| | | | | if yes and two pipes are selected in X4: | continue with X10 | |
| | | | | if yes and two paths are selected in X5: | continue with X9 | |
| | X9.11 | end installation | > | yes/no | $\uparrow \downarrow$ | ? |
| | | | | if no: | go to X9 | |
| | | | | if yes: | display switches to measuring screen | |

6.5.8 Finish installation



Figure 6-6: Finish installation

- 1 Put cover over rail
- 2 Slide cover 2...3 mm / 0.08...0.12" to connector cap
- 3 Connect cover to rail by tightening the screw attached to the end cap using a screw driver

6.5.9 Customize settings

After installation the display switches to the first measurement screen.

The UFC 300 has 4 different display pages:

- 2 measurement pages
- 1 graphical page
- 1 status page

Using the $\downarrow\uparrow$ buttons, you can switch between the displayed pages.

Customizing used transducers sets:

To alter settings in the menu, keep button > pressed until "Release key now" appears in the display.

X12 transducer sets

| X12 | transducer sets | | > | X12.1, X12.2, | $\uparrow \downarrow$ | |
|-----|-----------------|--------------------|---|---|-----------------------|---|
| | X12.1 | Ta serial no. | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X12.2 | Ta calibration no. | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X12.3 | Tb serial no. | > | fill in using \uparrow \downarrow > | | ^ |
| | X12.4 | Tb calibration no. | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X12.5 | Tc serial no. | > | fill in using $\uparrow \downarrow >$ | | ^ |
| | X12.6 | Tc calibration no. | > | fill in using $\uparrow \downarrow >$ | | ^ |

6.6 Function description

| Menu No. | Display | Function description | Selection list |
|----------|-----------------------------|--|--|
| Power up | | | |
| Power up | I: power fail | Standard indication that UFC 300 has been powered off | No action needed |
| | I: installation required | Indication that the OPTISONIC 6300 has not been installed before | No action needed |
| | I: press key ">" | | Keep key ">" pressed until in display appears: release key now |

X Installation

| x | Installation | | |
|-----------|--------------------|---|---|
| X3 | units | | |
| X3.1 | size | unit for dimension | mm, inch |
| X3.2 | volume flow | unit for volume flow | L/s, L/min,L/h, m3/s, m3/min, m3/h, m3/d, ft3/s, ft3/min, ft3/h, gal/s, gal/min,gal/h, gal/d, IG/s, IG/min, IG/h, IG/d, bbl/h, bbl/d, free unit |
| X3.3 | velocity | unit for flow speed and velocity of sound (VoS) | m/s, ft/s |
| X3.4 | density | unit for density | kg/L, kg/m3, lb/ft3, lb/gal, free unit |
| X3.5 | viscosity | unit for viscosity | cSt, m2/s, mm2/s |
| X5 | number of paths | in case "2 paths" is selected, the measurement results will be averaged | 1 path, 2 paths |
| X6.3 | diameter | size for outer diameter of pipe | min-max: 20 - 4300 mm / 0.787 - 169.3 inch |
| X6.4 | pipe material | | carbon steel, stainless steel, cast iron, aluminum, concrete, GRF/RFP, asbestos cement, PP/PVC, acrylics, polyamide, other |
| X6.5 | VoS pipe material | | min-max: 1000.0 - 4500.0 m/s / 3280.8 - 14764 ft/s |
| X6.6 | wall thickness | | min-max: 1.000 - 100.0 mm / 0.039 - 3.937 inch |
| X6.7 | liner material | | cement, epoxy, PP, LDPE, HDPE, PTFE, rubber, other, none |
| X6.8 | VoS liner material | | min-max: 1000.0 - 4500.0 m/s / 3280.8 - 14764 ft/s |
| X6.9 | liner thickness | | min-max: 0.100 - 20.00 mm / 0.004 - 0.787 inch |
| X6.10 | fluid | | water, alkanes, alcohols, oil, acids, CxHx refined, CxHx light, refrigerant, solvents, caustic soda, other |
| X6.11 | VoS fluid | | min-max: 500 - 2500 m/s / 1640.4 - 8202.1 ft/s |
| X6.12 | density | | min-max: 0.1000 - 5.0000 kg/l / 6.2428 lb/ft3 to 312.14 lb/ft3 |
| X6.13 | viscosity | | min-max: 0.100 cSt to 9999 cSt (mm2/s) |
| X9.1 | transducer set | short code for transducer set, mentioned on sensor | Ta, Tb, Tc, none |
| X9.7 | actual distance | | min-max: -10.00 - +9999 mm / -0.394 - +393.7 inch |
| X12.1/3/5 | Tx serial no. | factory serial number of sensor | Ayy, 5 free units |
| X12.2/4/6 | Tx calibration no. | set calibration number of sensor according to type sticker | 9 free units |

A Quick setup

| Α | quick setup | | |
|----|----------------|----------------------------|--|
| A1 | language | | english, german, french, dutch |
| A2 | Tag | unique location in plant | 12 free selectable digits |
| A4 | analog outputs | only active if HART device | current output A, B or C, pulse output A, B or D |

| Menu No. | Display | Function description | Selection list |
|----------|------------------|--|---|
| A4.1 | measurement | value for HART current output | (depends on pipe configuration: 1 or 2 pipes) volume flow, mass flow, VoS, flow speed, gain, SNR, diagnosis value, volume flow 1 or 2, VoS 1 or 2 |
| A4.2 | unit | unit for HART current output | L/s, L/min,L/h, m3/s, m3/min, m3/h, m3/d, ft3/s, ft3/min, ft3/h, gal/s, gal/min,gal/h, gal/d, IG/s, IG/min, IG/h, IG/d, bbl/h, bbl/d, free unit |
| A4.3 | range | range for main HART current output | min-max: 0.00 - xxxx (depends on configuration) |
| A4.4 | low flow cutoff | low flow cutoff for main HART current output | min-max: 00.0 - 20.0 |
| A4.5 | time constant | time constant for main HART current output | min-max: 000.1 - 100.0 |
| A5 | digital outputs | only active if HART device | pulse output A, B or D, counter 1 |
| A5.1 | measurement | value for pulse output | (depends on pipe configuration: 1 or 2 pipes) volume flow, mass flow, volume flow 1 or 2 |
| A5.2 | pulse value unit | unit for main pulse output | (unit class depends on selected measurement) |
| A5.3 | value p. pulse | value of pulse per volume or mass for pulse output | (min-max depends on selected measurement) |
| A5.4 | low flow cutoff | low flow cutoff for pulse output | (min-max depends on selected measurement) |

B Test

| В | test | | |
|--------|---------------|---|--|
| B1.7 | terminal A | (depends on IO setting hardware) | current output A, frequency output A, pulse output A, status output A, limit switch A, control input A |
| B1.8 | terminal B | (depends on IO setting hardware) | current output B, frequency output B, pulse output B, status output B, limit switch B, control input B |
| B1.9 | terminal C | (depends on IO setting hardware) | current output C, status output C, limit switch C |
| B1.10 | terminal D | (depends on IO setting hardware) | frequency output D, pulse output D, status output D, limit switch D |
| B3.1 | C number | identification of electronics | also see converter sticker; first line: circuit board, second line: software, third line:calibration or production date |
| B3.2.1 | Sensor CPU | identification of hardware and software for flow processing | also see sensor board of electronics |
| B3.2.2 | Sensor DSP | identification of hardware and software for signal processing | also see sensor board of electronics |
| B3.2.3 | Sensor driver | identification of hardware and software for driver part | also see sensor board of electronics |
| B3.3 | Device | identification of circuit board | serial number of circuit board, main software version number, production date |

C Setup

| С | setup | | |
|--------|---------------------|--|--|
| C1.5 | extra measurements | extra available parameters for display or input/output | (only for dual pipe configuration: 1, 2 pipes) on pipe 1: mass flow, flow speed, gain, SNR on pipe 2: mass flow, flow speed, gain, SNR |
| C1.6.1 | zero calibration | transit time offset at zero flow | cancel, default, automatic min-max: -10000 - +10000 ps |
| C1.6.2 | meter factor | set factor for correction of volume flow, mass flow, flow speed and Reynolds number | min-max: 0.500 - 2.000 |
| C1.6.3 | Reynolds correction | set Reynolds correction for flow profile disturbances, effective on volume flow, mass flow | on,off |
| C1.7.1 | limitation | set lower and upper limit for flow speed on all outputs | min-max: -100 - +100 m/s |
| C1.7.2 | flow direction | select flow direction | normal, reverse |
| C1.7.3 | time constant | within set time, measurements are averaged, displayed and sent to current output | min-max: 000.0 - 100.0 s |
| C1.7.4 | low flow cutoff | beneath set flow speed, zero appears in display | min-max: 0.000 - 10.00 m/s / 0.000 - 32.81 ft/s |

| Menu No. | Display | Function description | Selection list |
|----------|-------------------|--|---|
| C1.8.2 | vel. of sound | simulation of the VoS | min-max: 0.0000 - 2500.0 m/s / 0.0000 - 8202.1 ft/s |
| C1.9.1 | error limit | with set limits, every erroneous measurement is counted as percentage of the measured values | min-max: 000 - 100 % |
| C1.9.2 | counter decrease | amount with which the counter decreases | min-max: 00 - 99 |
| C1.9.3 | counter limit | totalized correct measurements equal to set counter decrease, decrease error limit by 1 | min-max: 000 - 999 |
| C5.1 | I/O Hardware | | |
| C5.1.1 | terminals A | assign terminal A | for basic I/O: current output, off for Modular I/O: free selectable 1st IO Module |
| C5.1.2 | terminals B | assign terminal B | for basic I/O: status output, limit switch, control input for Modular I/O: free selectable 2nd IO Module |
| C5.1.3 | terminals C | assign terminal C | for basic I/O: status output, limit switch, off for Modular I/O: fixed current out |
| C5.1.4 | terminals D | assign terminal D | for basic I/O: status output, limit switch, pulse output, frequency output, off for Modular I/O: fixed current out |
| C5.2 | current out A | | |
| C5.2.1 | range 0-100% | set current range | min-max: 04.0 - 20.0 mA |
| C5.2.2 | extended range | set upper current range to extended value | min-max: 03.5 - 21.5 mA |
| C5.2.3 | error current | after error this selected current is set | min-max: 03.0 - 22.0 mA |
| C5.2.4 | error condition | | error in device, out of specification, application error |
| C5.2.5 | measurement | measurement value to current output | (depends on pipe configuration: 1 or 2) volume flow, mass flow, VoS, flow speed, gain, SNR, diagnosis value, volume flow 1 or 2, VoS 1 or 2 |
| C5.2.6 | range | set measurement range from 0 to 100 % | (min-max depends on parameter settings) |
| C5.2.7 | polarity | set polarity of current output | positive -, negative -, both polarity(ies), absolute value |
| C5.2.8 | limitation | set lower and upper limit for current output | min-max: -150 - +150 % |
| C5.2.9 | low flow cutoff | beneath set value, current output is set to zero | min-max: 00.0 - 20.0 |
| C5.2.10 | time constant | within set time, measurements are averaged, displayed and sent to current output | min-max: 000.1 - 100.0 |
| C5.2.11 | special functions | for ranging | automatic range, external range, off |
| C5.2.12 | threshold | inactive if C2.2.12 is set to off: set lag value between normal and extended range | min-max: 05.0 - 80.0 |
| C5.2.13 | information | serial number of circuit board, software version, calibration date of circuit board | |
| C5.2.14 | simulation A | simulation of current output A | set value:on/off, cancel min-max: 00.0 - 22.0 mA |
| C5.2.15 | 4 mA trimming | restore factory setting for 4 mA | min-max: 3.6000 - 5.5000 mA |
| C5.2.16 | 20 mA trimming | restore factory setting for 20 mA | min-max: 18.500 - 21.500 mA |
| C5.3 | frequency output | | |
| C5.3.1 | pulse shape | set shape | symmetric, automatic, fixed |
| C5.3.2 | pulse width | active if C2.3.1 is set to fixed: set time for pulse activation | min-max: 0000.05 - 2000.00 |
| C5.3.3 | 100 % pulse rate | | min-max: 00000.0 - 10000.0 |
| C5.3.4 | measurement | measurement value to frequency output | (depends on pipe configuration: 1 or 2 pipes) volume flow, mass flow, VoS, flow speed, gain, SNR, diagnosis value, volume flow 1 or 2, VoS 1 or 2 |
| C5.3.5 | range | set measurement range from 0 to 100 % | (min-max depends on parameter settings) |
| C5.3.6 | polarity | set polarity of frequency output | both polarities |
| C5.3.7 | limitation | set lower and upper limit for frequency output | min-max: -150 - +150 % |
| C5.3.8 | low flow cutoff | set low values to zero | min-max: 00.0 - 20.0 |
| C5.3.9 | time constant | within set time, measurements are averaged, displayed and sent to current output | min-max: 000.1 - 100.0 |
| Menu No. | Display | Function description | Selection list |
|---|--|--|--|
| C5.3.10 | invert signal | define frequency output activation | off: activate high current/switch closed on: low current/switch open |
| C5.3.11 | phase shift | phase shift between output B and D | 0, 90, 180 degrees |
| C5.3.12 | special function | for ranging | off, phase shift |
| C5.3.13 | information | | |
| C5.3.14 | simulation | simulation of frequency output | on, off, cancel |
| C5.4 | pulse output | | |
| C5.4.1 | pulse shape | set shape | symmetric, automatic, fixed |
| C5.4.2 | pulse width | set time for pulse activation | available if pulse shape is set: fixed min-max: 0000.05 - 2000.00 |
| C5.4.3 | max. pulse rate | | min-max: 00000.0 - 10000.0 Hz |
| C5.4.4 | measurement | measurement value to pulse output | (depends on pipe configuration: 1 or 2 pipes) volume flow, mass flow, volume flow 1 or 2 |
| C5.4.5 | pulse value unit | unit for pulse output | mL, L, free unit |
| C5.4.6 | value p. pulse | value of pulse per volume or mass for pulse output | no min-max |
| C5.4.7 | polarity | set polarity of pulse output | positive -, negative -, both polarity(ies), absolute value |
| C5.4.8 | low flow cutoff | set low values to zero | min-max: 00.0 - 20.0 |
| C5.4.9 | time constant | within set time, measurements are averaged, displayed and sent to current output | min-max: 000.1 - 100.0 |
| C5.4.10 | invert signal | activate switch closed, open | off, on |
| C5.4.11 | phase shift | phase shift between output B and D | 0, 90, 180 degrees |
| C5.4.12 | special function | for ranging | off, phase shift |
| C5.4.13 | information | serial number of circuit board, software version, calibration date of circuit board | |
| | | | |
| C5.4.14 | simulation | simulation of pulse output | on, off, cancel |
| C5.4.14 C5.5 | simulation status output | simulation of pulse output | on, off, cancel |
| C5.4.14 C5.5 C5.5.1 | simulation status output mode | simulation of pulse output output is activated if an error occurs | on, off, cancel (depends on pipe configuration: 1 or 2 pipes) off, error in device, application error, out of specification, empty pipe, polarity flow, over range flow, application error 1 or 2, out of specification 1 or 2, empty pipe 1 or 2, polarity flow 1 or 2, over range flow 1 or 2, counter 1 preset, counter 2 preset, output A/B/C/D |
| C5.4.14 C5.5 C5.5.1 C5.5.2 | simulation status output mode current output Y | simulation of pulse output output is activated if an error occurs active if selected under status output mode (C2.5.1) output Y and output is current output | on, off, cancel (depends on pipe configuration: 1 or 2 pipes) off, error in device, application error, out of specification, empty pipe, polarity flow, over range flow, application error 1 or 2, out of specification 1 or 2, empty pipe 1 or 2, polarity flow 1 or 2, over range flow 1 or 2, counter 1 preset, counter 2 preset, output A/B/C/D polarity, over range, automatic range |
| C5.4.14 C5.5 C5.5.1 C5.5.2 C5.5.3 | simulation status output mode current output Y frequency output Y | simulation of pulse output output is activated if an error occurs active if selected under status output mode (C2.5.1) output Y and output is current output active if selected under status output mode (C2.5.1) output Y and output is frequency output | on, off, cancel (depends on pipe configuration: 1 or 2 pipes) off, error in device, application error, out of specification, empty pipe, polarity flow, over range flow, application error 1 or 2, out of specification 1 or 2, empty pipe 1 or 2, polarity flow 1 or 2, over range flow 1 or 2, counter 1 preset, counter 2 preset, output A/B/C/D polarity, over range, automatic range polarity, over range |
| C5.4.14 C5.5 C5.5.1 C5.5.2 C5.5.3 C5.5.4 | simulation status output mode current output Y frequency output Y pulse output D | simulation of pulse output output is activated if an error occurs active if selected under status output mode (C2.5.1) output Y and output is current output active if selected under status output mode (C2.5.1) output Y and output is frequency output active if selected under status output mode (C2.5.1) output Y and output is pulse output | on, off, cancel (depends on pipe configuration: 1 or 2 pipes) off, error in device, application error, out of specification, empty pipe, polarity flow, over range flow, application error 1 or 2, out of specification 1 or 2, empty pipe 1 or 2, polarity flow 1 or 2, over range flow 1 or 2, counter 1 preset, counter 2 preset, output A/B/C/D polarity, over range, automatic range polarity, over range |
| C5.4.14 C5.5 C5.5.1 C5.5.2 C5.5.3 C5.5.4 C5.5.5 | simulation status output mode current output Y frequency output Y pulse output D status output Y | simulation of pulse output output is activated if an error occurs active if selected under status output mode (C2.5.1) output Y and output is current output active if selected under status output mode (C2.5.1) output Y and output is frequency output active if selected under status output mode (C2.5.1) output Y and output is pulse output active if selected under status output mode (C2.5.1) output Y and output is pulse output active if selected under status output mode (C2.5.1) output Y and output is status output | on, off, cancel (depends on pipe configuration: 1 or 2 pipes) off, error in device, application error, out of specification, empty pipe, polarity flow, over range flow, application error 1 or 2, out of specification 1 or 2, empty pipe 1 or 2, polarity flow 1 or 2, over range flow 1 or 2, counter 1 preset, counter 2 preset, output A/B/C/D polarity, over range, automatic range polarity, over range same signal, inverted signal |
| C5.4.14 C5.5 C5.5.1 C5.5.2 C5.5.3 C5.5.4 C5.5.5 C5.5.6 | simulation status output mode current output Y frequency output Y pulse output D status output Y limit switch Y | simulation of pulse output output is activated if an error occurs active if selected under status output mode (C2.5.1) output Y and output is current output active if selected under status output mode (C2.5.1) output Y and output is frequency output active if selected under status output mode (C2.5.1) output Y and output is pulse output active if selected under status output mode (C2.5.1) output Y and output is pulse output active if selected under status output mode (C2.5.1) output Y and output is status output active if selected under status output mode (C2.5.1) output Y and output is status output active if selected under status output mode (C2.5.1) output Y and output is limit switch | on, off, cancel (depends on pipe configuration: 1 or 2 pipes) off, error in device, application error, out of specification, empty pipe, polarity flow, over range flow, application error 1 or 2, out of specification 1 or 2, empty pipe 1 or 2, polarity flow 1 or 2, over range flow 1 or 2, counter 1 preset, counter 2 preset, output A/B/C/D polarity, over range, automatic range polarity, over range same signal, inverted signal off |
| C5.4.14 C5.5 C5.5.1 C5.5.2 C5.5.3 C5.5.4 C5.5.5 C5.5.6 C5.5.7 | simulation status output mode current output Y frequency output Y pulse output D status output Y limit switch Y control input Y | simulation of pulse output output is activated if an error occurs active if selected under status output mode (C2.5.1) output Y and output is current output active if selected under status output mode (C2.5.1) output Y and output is frequency output active if selected under status output mode (C2.5.1) output Y and output is pulse output active if selected under status output mode (C2.5.1) output Y and output is pulse output active if selected under status output mode (C2.5.1) output Y and output is status output active if selected under status output mode (C2.5.1) output Y and output is limit switch active if selected under status output mode (C2.5.1) output Y and output is limit switch | on, off, cancel (depends on pipe configuration: 1 or 2 pipes) off, error in device, application error, out of specification, empty pipe, polarity flow, over range flow, application error 1 or 2, out of specification 1 or 2, empty pipe 1 or 2, polarity flow 1 or 2, over range flow 1 or 2, counter 1 preset, counter 2 preset, output A/B/C/D polarity, over range, automatic range polarity, over range same signal, inverted signal off off |
| C5.4.14 C5.5 C5.5.1 C5.5.2 C5.5.3 C5.5.4 C5.5.5 C5.5.6 C5.5.7 C5.5.8 | simulation status output mode current output Y frequency output Y pulse output D status output Y limit switch Y control input Y off | simulation of pulse output output is activated if an error occurs active if selected under status output mode (C2.5.1) output Y and output is current output active if selected under status output mode (C2.5.1) output Y and output is frequency output active if selected under status output mode (C2.5.1) output Y and output is pulse output active if selected under status output mode (C2.5.1) output Y and output is pulse output active if selected under status output mode (C2.5.1) output Y and output is status output active if selected under status output mode (C2.5.1) output Y and output is limit switch active if selected under status output mode (C2.5.1) output Y and output is control input active if selected under status output mode (C2.5.1) output Y and output is control input | on, off, cancel (depends on pipe configuration: 1 or 2 pipes) off, error in device, application error, out of specification, empty pipe, polarity flow, over range flow, application error 1 or 2, out of specification 1 or 2, empty pipe 1 or 2, polarity flow 1 or 2, over range flow 1 or 2, counter 1 preset, counter 2 preset, output A/B/C/D polarity, over range, automatic range polarity, over range same signal, inverted signal off off |
| C5.4.14 C5.5 C5.5.1 C5.5.2 C5.5.3 C5.5.4 C5.5.5 C5.5.6 C5.5.7 C5.5.8 C5.5.9 | simulation status output mode current output Y frequency output Y pulse output D status output Y limit switch Y control input Y off invert signal | simulation of pulse output output is activated if an error occurs active if selected under status output mode (C2.5.1) output Y and output is current output active if selected under status output mode (C2.5.1) output Y and output is frequency output active if selected under status output mode (C2.5.1) output Y and output is pulse output active if selected under status output mode (C2.5.1) output Y and output is pulse output active if selected under status output mode (C2.5.1) output Y and output is status output active if selected under status output mode (C2.5.1) output Y and output is status output active if selected under status output mode (C2.5.1) output Y and output is control input active if selected under status output mode (C2.5.1) output Y and output is control input active if selected under status output mode (C2.5.1) output Y and output is switched off define status output activation | on, off, cancel (depends on pipe configuration: 1 or 2 pipes) off, error in device, application error, out of specification, empty pipe, polarity flow, over range flow, application error 1 or 2, out of specification 1 or 2, empty pipe 1 or 2, polarity flow 1 or 2, over range flow 1 or 2, counter 1 preset, counter 2 preset, output A/B/C/D polarity, over range, automatic range polarity, over range same signal, inverted signal off off off off off off: activate high current/switch closed on: low current/switch open |
| C5.4.14 C5.5 C5.5.1 C5.5.2 C5.5.3 C5.5.4 C5.5.5 C5.5.6 C5.5.7 C5.5.8 C5.5.9 C5.5.10 | simulation status output mode current output Y frequency output Y pulse output D status output Y limit switch Y control input Y off invert signal information | simulation of pulse output output is activated if an error occurs active if selected under status output mode (C2.5.1) output Y and output is current output active if selected under status output mode (C2.5.1) output Y and output is frequency output active if selected under status output mode (C2.5.1) output Y and output is pulse output active if selected under status output mode (C2.5.1) output Y and output is pulse output active if selected under status output mode (C2.5.1) output Y and output is status output active if selected under status output mode (C2.5.1) output Y and output is status output active if selected under status output mode (C2.5.1) output Y and output is control input active if selected under status output mode (C2.5.1) output Y and output is control input active if selected under status output mode (C2.5.1) output Y and output is switched off define status output activation serial number of circuit board, software version, calibration date of circuit board | on, off, cancel (depends on pipe configuration: 1 or 2 pipes) off, error in device, application error, out of specification, empty pipe, polarity flow, over range flow, application error 1 or 2, out of specification 1 or 2, empty pipe 1 or 2, polarity flow 1 or 2, over range flow 1 or 2, counter 1 preset, counter 2 preset, output A/B/C/D polarity, over range, automatic range polarity, over range same signal, inverted signal off off off off off off: activate high current/switch closed on: low current/switch open |
| C5.4.14 C5.5 C5.5.1 C5.5.2 C5.5.3 C5.5.4 C5.5.5 C5.5.6 C5.5.7 C5.5.8 C5.5.7 C5.5.8 C5.5.9 C5.5.10 C5.5.11 | simulation status output mode current output Y frequency output Y pulse output D status output Y limit switch Y control input Y off invert signal information simulation | simulation of pulse output output is activated if an error occurs active if selected under status output mode (C2.5.1) output Y and output is current output active if selected under status output mode (C2.5.1) output Y and output is frequency output active if selected under status output mode (C2.5.1) output Y and output is pulse output active if selected under status output mode (C2.5.1) output Y and output is pulse output active if selected under status output mode (C2.5.1) output Y and output is status output active if selected under status output mode (C2.5.1) output Y and output is status output active if selected under status output mode (C2.5.1) output Y and output is limit switch active if selected under status output mode (C2.5.1) output Y and output is control input active if selected under status output mode (C2.5.1) output Y and output is switched off define status output activation serial number of circuit board, software version, calibration date of circuit board simulation of status output | on, off, cancel (depends on pipe configuration: 1 or 2 pipes) off, error in device, application error, out of specification, empty pipe, polarity flow, over range flow, application error 1 or 2, out of specification 1 or 2, empty pipe 1 or 2, polarity flow 1 or 2, over range flow 1 or 2, counter 1 preset, counter 2 preset, output A/B/C/D polarity, over range, automatic range polarity, over range same signal, inverted signal off off off off off off: activate high current/switch closed on: low current/switch open |

| Menu No. | Display | Function description | Selection list | |
|----------|--------------------------|--|--|--|
| C5.6.1 | measurement | measurement value to limit switch | (depends on pipe configuration: 1 or 2 pipes) volume flow, mass flow, VoS, flow speed, gain, SNR, diagnosis value, volume flow 1 or 2, VoS 1 or 2 | |
| C5.6.2 | threshold | 1e: switch level 2e:time lag | min-max: 500.0 - 2500 m/s | |
| C5.6.3 | polarity | set polarity of limit switch | positive -, negative -, both polarity(ies), absolute value | |
| C5.6.4 | time constant | within set time, measurements are averaged, displayed and sent to current output | min-max: 000.1 - 100.0 | |
| C5.6.5 | invert signal | define limit switch activation | off: high current by exceeded limit on: low current by exceeded limit | |
| C5.6.6 | information | serial number of circuit board, software version, calibration date of circuit board | | |
| C5.6.7 | simulation | simulation of limit switch | on, off, cancel | |
| C5.7 | control Input X | | | |
| C5.7.1 | mode | define function of control input | off, hold all outputs, hold output X, all outputs to zero, output X to zero, reset to all counters, reset counter X, stop all counters, stop counter X, zero outp.+ stop cnt, range change X, error reset | |
| C5.7.2 | invert signal | | off: activate a current on: activate no current | |
| C5.7.3 | information | serial number of circuit board, software version, calibration date of circuit board | | |
| C5.7.4 | simulation | simulation of control input | on, off, cancel | |
| C6 | I/O Counter | | | |
| C6.16.2 | Counter 1 and 2 | only if HART device | | |
| C.x.1 | function of counter | define counter | off, +counter, -counter, sum counters | |
| C.x.2 | measurement | select the measurement for the counter | (depends on pipe configuration: 1 or 2 pipes) volume flow, mass flow, volume flow 1 or 2 | |
| C.x.3 | low flow cutoff | set low values to zero | (depends on parameter settings) | |
| C.x.4 | time constant | within set time, measurements are averaged, displayed and sent to current output | min-max: 000.1 - 100.0 | |
| C.x.5 | preset value | active when under status output mode (C2.5.1) preset counter X is selected | min-max: 0.00000 - 1.00 +15 | |
| C.x.6 | reset counter | | yes/no | |
| C.x.7 | set counter | select set value | on, off, cancel | |
| C.x.8 | stop counter | stop counter and hold actual value | yes/no | |
| C.x.9 | start counter | start after stop counter | yes/no | |
| C.x.10 | information | serial number of circuit board, software version, calibration date of circuit board | | |
| C7 | I/O HART | only if HART device; HART dynamic values are linked to analog outputs | free selectable only if analog output is NOT active | |
| C7.1 | PV is | Primary Variable; linked to HART current output | | |
| C7.1.1 | current output A | show selected value | | |
| C7.1.2 | frequency output X | show selected value | | |
| C7.1.3 | HART dynamic variable | select the variable | (depends on pipe configuration: 1 or 2 pipes) volume flow, mass flow, VoS, flow speed, gain, SNR, diagnosis value, volume flow 1 or 2, VoS 1 or 2, counter 1 or 2, operating hours | |
| C7.2 | SV is | Secondary Variable; linked to frequency output D | | |
| C7.3 | TV is | Third Variable | | |
| C7.4 | 4V is | Fourth Variable | | |
| C8 | device | | | |
| C8.2.2 | contrast | | min-max: -9 - +9 | |
| C8.2.3 | default display | | 1.meas.page, 2.meas.page, graphic page, status page, none | |

| Menu No. | Display | Function description | Selection list |
|----------|----------------------|---|---|
| C8.3 | | settings for first and second measurement display | |
| C8.3.1 | function | | one, two, three line(s) |
| C8.3.2 | measurement 1.line | | (depends on pipe configuration: 1 or 2 pipes) volume flow, mass flow, VoS, flow speed, gain, SNR, diagnosis value, volume flow 1 or 2, VoS 1 or 2 |
| C8.3.3 | range | set measurement range from 0 to 100 % | (depends on parameter settings) |
| C8.3.4 | limitation | set lower and upper limit | min-max: -150 - +150 % |
| C8.3.5 | low flow cutoff | set low values to zero | min-max: 00.0 - 20.0 |
| C8.3.6 | time constant | within set time, measurements are averaged, displayed and sent to current output | min-max: 000.1 - 100.0 |
| C8.3.7 | format 1.line | number of decimals | automatic, No.x.xxxx (no - four decimals) |
| C8.3.8 | measurement 2.line | | bargraph, operating hours, counter 1, counter 2, diagnosis value, SNR, gain, flow speed, mass flow, VoS, volume flow |
| C8.5.1 | select range | set Y-axis scaling | manual, automatic |
| C8.5.2 | range | active if under select range (C5.5.1) manual is selected | min-max: -100 - +100% |
| C8.5.3 | time scale | set X-axis scaling | min-max: 001 - 100 min |
| C8.6.2 | save settings | | factory settings, back up 1, back up 2, cancel |
| C8.6.3 | load settings | | factory settings, back up 1, back up 2, cancel |
| C8.6.4 | password quick setup | | 0000 - 9999 |
| C8.6.5 | password setup | | 0000 - 9999 |
| C8.7 | units | | |
| C8.7.1 | volume flow | | L/s, L/min,L/h, m3/s, m3/min, m3/h, m3/d, ft3/s, ft3/min, ft3/h, gal/s, gal/min,gal/h, gal/d, IG/s, IG/min, IG/h, IG/d, bbl/h, bbl/d, free unit |
| C8.7.2 | mass flow | | kg/s, kg/min, kg/h, t/min, t/h, t/d, lb/s, lb/min, lb/h, ST/min, ST/h, ST/d, LT/h, LT/d, gs, g/min, g/h, free unit |
| C8.7.3 | flow speed | | m/s, ft/s |
| C8.7.4 | velocity | | m/s, ft/s |
| C8.7.5 | volume | | m3, in3, ft3, yd3, mL, L, hL, gal, IG, bbl, free unit |
| C8.7.6 | mass | | mg, g, kg, t, oz, lb, ST, LT, free unit |
| C8.7.7 | density | | kg/L, kg/m3, lb/ft3, lb/gal, free unit |
| C8.7.8 | viscosity | | cSt, m2/s, mm2/s |
| C8.8.1 | HART | factory setting: HART communication on; generates F: application error open circuit A | |

6.7 Error messages

| Error code | Group message | Error message | Description | Error handling |
|-------------|-------------------|--------------------------|--|---|
| At power up | | | | |
| 1 | | power fail | standard indication that UFC300 has been powered off | no action needed |
| F | application error | open circuit A | no measurement possible, but device ok | factory setting as HART device with current output A open; set parameter in menu C5.2 |
| 1 | | installation required | indication that device is not installed | |
| I | | press key ">" | | keep button ">" pressed until "release key now" appears; continue installation |

During operation

| F (bold) | error in device | | no measurement possible, measured values are not valid | repair or replace device and/or CPU; contact KROHNE service center |
|----------|----------------------|---------------------------------|--|--|
| F | application error | | no measurement possible, but device ok | check parameter settings / power off - wait 5 seconds - power on device |
| S | out of specification | | unreliable measurement | maintenance required, check flowprofile |
| С | check in progress | | test function is active, device is stand- by | wait until finished |
| I | information | | no direct impact on measurements | no action needed |
| F (bold) | | 10 1 (or 10 2) | error or failure of IO Module 1 (or 2) | try to load settings (menu C8.6.3); if error does not disappear, replace electronics unit |
| F (bold) | | parameter | error or failure of data manager, parameter or hardware error | try to load settings (menu C8.6.3); if error does not disappear, replace electronics unit |
| F (bold) | | configuration | incorrect configuration or no confirmation | confirm change of module; if configuration is unchanged, replace electronics unit |
| F (bold) | | display | error of failure of display unit, parameter or hardware error | defect; replace electronics units |
| F (bold) | | current output A (or B, C) | error or failure of the current output A (or B, C), parameter or hardware error | defect; replace electronics units |
| F (bold) | | software user interface | | defect; replace electronics units |
| F (bold) | | hardware settings | detected hardware and set hardware settings do not match | follow display instructions |
| F (bold) | | hardware detection | hardware can not be detected | defect; replace electronics units |
| F (bold) | | RAM/ROM error IO 1 (or IO 2) | | defect; replace electronics units |
| F (bold) | | communication dsp-up | no communication between DSP and microprocessor PCB | contact KROHNE service center |
| F (bold) | | front end | malfunctioning of front end PCB | contact KROHNE service center |
| F (bold) | | uproc | malfunctioning of microcontroller PCB | contact KROHNE service center |
| F (bold) | | dsp | malfunctioning of DSP | contact KROHNE service center |
| F | | empty pipe | signal lost at two paths | check process conditions |
| F | | flow > max 1 | max volume flow exceeded for pipe 1 | check parameter in menu C1.7.1 |
| F | | flow > max 2 | max volume flow exceeded for pipe 2 | check parameter in menu C1.7.1 |
| F | | open circuit A (or B, C) | current on current output A (or B, C) too low | check cable or reduce resistance (< 1000 Ohm) |
| F | | over range A (or B, C) | current on current output A (or B, C) is limited by parameter setting | extend upper or lower limit for current output in menu C5.2.8 |
| F | | over range A (or B, D) | pulse on frequency output A (or B, D) is limited by parameter setting | extend upper or lower limit for frequency output in menu C5.3.7 |

| Error code | Group message | Error message | Description | Error handling |
|------------|---------------|----------------------------------|---|---|
| F | | active settings | error during CRC check (Cyclic Redundancy Check) of the active settings | load settings; factory setting, back up 1 or back up 2 |
| F | | factory settings | error during CRC check of factory settings | |
| F | | back up 1 (or 2) settings | error during CRC check of back up 1 (or 2) settings | |
| F | | signal lost path 1 | signal lost at path 1 | check signal cable / check for pipe obstructions |
| F | | signal lost path 2 | signal lost at path 2 | check signal cable / check for pipe obstructions |
| F | | pipe/sens1 param. | unrealistic parameter settings for pipe in combination with path 1 | check parameters in menu X6 |
| F | | pipe/sens2 param. | unrealistic parameter settings for pipe in combination with path 2 | check parameters in menu X6 |
| S | | unreliable 1 | unreliable measurement at pipe 1 | check process conditions for gas bubbles, solids |
| S | | unreliable 2 | unreliable measurement at pipe 2 | check process conditions for gas bubbles, solids |
| S | | zero converter | invalid value at power up | power off - wait 5 seconds - power on device |
| S | | overflow counter 1 (or 2, 3) | counter is overflowing and will start again at zero | no action needed |
| S | | backplane invalid | error during CRC check of backplane | restore data records on backplane |
| I | | counter 1 (or 2, 3) stopped | counter has stopped | reset counter in menu C8.9.1 (or C8.9.2, C8.9.3) |
| I | | control input A (or B) active | information only | no action needed |
| I | | over range display 1 (or 2) | 1e row on 1e (or 2e) measurement page is limited by parameter setting | extend upper or lower limit for limitation in menu C8.3.4 |
| 1 | | backplane sensor | incompatible data sensor on backplane | |
| 1 | | backplane settings | incompatible data on backplane | |
| I | | backplane difference | different data on backplane and display | |
| I | | optical interface | optical interface is operational, local display can not be used | |
| 1 | | softw sync error | incompatible DSP and microprocessor software | |

7.1 Periodic maintenance

7.1.1 Greasing of transducers



Figure 7-1: Greasing of transducers

- Loosen cover via unscrewing screw, slide cover away from connection cap, lift cover, place cover in safe place to avoid damage. 1
- Release rail via push buttons 2.
- Lift rail upward and turn rail 90 degrees sideward. 3Clean pipe and contact surfaces of transducers with a soft cloth.
- Regrease the contact surfaces of transducers. 4
- Turn rail 90 degrees back. 5
- Press rail at both ends to the pipe by clicking. 6

7.2 Cleaning

- Keep screw thread of the covers of the UFC 300 F signal converter clean.
- Do not damage the screw thread and the gasket.
- Never allow dirt to accumulate.
- Grease the screw thread with Teflon grease.

7.3 Exchange of electronics unit



CAUTION!

The following instructions shall always be carefully followed and only be performed by trained personnel, familiar with the safety requirements and electronics.

Before opening the UFC 300 housing:



DANGER!

Make sure that all connecting cables are safely disconnected from all external sources.



NOTE!

Make notes of important specific data, before exchanging the electronics. Menu settings are stored on the circuit board (or backplane), that is fixed to the housing. After exchange of electronics unit and power-up, the following start up screen appears:

Load all data?

Select yes

• if in the screen appears "**load sensor data**", the electronics units were not fully compatible. You can proceed by selecting yes. Note that all settings need to be checked and changed. Only the sensor calibration data are loaded.

- if in the screen appears "**load no data**", all data have been lost. Contact your local KROHNE representative.

7.3.1 UFC 300 F



DANGER!

Disconnect power!



Figure 7-2: Unscrew display and pull out electronics unit



Figure 7-3: Pull off printed circuit board

The following procedures have to be carried out:

- Unscrew the display cover of the electronics compartment by hand, by turning it counter clockwise **1**.
- Remove the display by using two screwdrivers.
- Unscrew the two M4 screws **3** at the electronics unit **4**.
- Pull the two metal pullers 5 at the left and right of the display, using a screwdriver or similar tool and partially pull out the electronics unit 2.



CAUTION!

Please pay attention that the same amount of force is applied on both pullers, otherwise the connector at the backside can be damaged.

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Figure 7-4: Insert new board and finish exchange



DANGER!

Electrostatic discharge (ESD) can damage electronic parts. Make sure to discharge yourself by wearing a wrist strap. If no wrist strap is available, ground yourself by touching a metal surface that is grounded.

Remove the printed circuit board 6 from the electronics unit 4.

Check compatibility between the removed and new electronics unit, by checking the power voltage and by reading the version numbers of all boards **4**.

Slide the new electronics unit partially back into the housing.

Mount the small printed circuit board back onto the sensor driver board.

Push back the metal pullers **5** simultaneously with the electronics unit.
Don't use excessive force, otherwise the connector at the backside can be damaged!

- Re-install the display and make sure not to kink the display's flat ribbon cable.
- Screw the electronics unit back to the housing with the two M4 screws.
- Replace cover and tighten down by hand.
- Connect power.

7.3.2 UFC 300 W



DANGER!

Disconnect power!





The following procedures have to be carried out:

- Turn locking screw to the left **1** to unlock the lower white door.
- Open lower white door.
- Pull metal slider, positioned at the left upper angle, downwards.
- Open upper blue door **2**.



Figure 7-6: Pull off display

Pull off the display **3** by pressing the plastic holders on both sides **4** and carefully lay the display aside.



Figure 7-7: Release printed circuit board

Unscrew the two M4 screws **7** at the electronics unit **5**.

Carefully slide the electronics unit as indicated 4, then lift it out of the housing.



DANGER!

Electrostatic discharge (ESD) can damage electronic parts. Make sure to discharge yourself by wearing a wrist strap. If no wrist strap is available, ground yourself by touching a metal surface that is grounded.

Pull off the small printed circuit board, with soldered coaxial cables, with great care. This small board can be seen at first sight and is positioned at the lower half onto the first big printed circuit board (sensor driver board).



Figure 7-8: Mount new electronics

- Remove the holding brackets **4** from the old electronics unit **5**.
- Check compatibility between the removed and new electronics unit, by checking the power voltage and by reading the version numbers of all boards.
- Click the holding brackets **4** of the display onto the new electronics unit and slide the new electronics unit into the housing.
- Mount the small printed circuit board back onto the sensor driver board.
- Screw the electronics unit back to the housing.
- Click the display back into the holders.
- Close the housing and lock the door.
- Connect power.



INFORMATION!

Before further operating the OPTISONIC 6300, first enter the installation menu refer to *Installation menu* on page 58 and check all important settings.

7.4 Replacing the main fuse



CAUTION!

The following instructions shall always be carefully followed and only be performed by trained personnel, familiar with the safety requirements and electronics.

The mains fuse is in accordance with IEC 127-2. The size is diameter 5 x 20 mm / 0.79" length.

Underneath codings for the mains fuse apply: 100...230 VAC power supply: 0.8 AT/H/250 , breaking capacity 1500 Ampere at 250 V 24 VAC/DC power supply: 2 AT/H/250 , breaking capacity 1500 Ampere at 250 V



DANGER!

Before opening the UFC 300 housing: Make sure that all connecting cables are safely disconnected from all external sources.

7.4.1 UFC 300 F



DANGER!

Disconnect power!

The following procedures have to be carried out:

Unscrew the display cover of the electronics compartment by hand, by turning it counter clockwise **1**.

- Unscrew the screws (M4) to release the electronics unit from the F-housing 2.
- Pull the two metal clips at the left and right of the display **2**, using a screwdriver or similar tool.
- Partially pull out the electronics unit.



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Figure 7-9: Unscrew display and pull out electronics unit

- Pull off the small printed circuit board, with soldered coaxial cables, with great care. This small board can be seen at the bottom printed circuit board (sensor driver board).
- Remove the electronics units.
- The fuse holder with the mains fuse is located on the power board, which is the upper board. Slide the electronics unit partially back into the housing.
- Mount the small printed circuit board back onto the sensor driver board.
- Push back the metal clips simultaneously with the electronics unit, and make sure not to kink the display's flat ribbon cable.
- Screw the electronics unit back to the housing
- Replace cover and tighten down by hand 1.

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7.4.2 UFC 300 W



DANGER!

Disconnect power!





The following procedures have to be carried out:

- Turn locking screw **1** to the left to unlock the lower white door.
- Open lower white door.
- Pull metal slider, positioned at the left upper angle, downwards.
- Open upper blue door **2**.



Figure 7-11: Pull off display

- Pull of the display **3** by pressing the plastic holders on both sides **4** and carefully lay the display aside.
- Unscrew the two screws (size M4), to release the electronics unit from the W-housing.
- Carefully lift the electronics unit upwards.
- Pull off the small printed circuit board, with soldered coaxial cables, with great care. This small board can be seen at first sight and is positioned at the lower right side onto the first big printed circuit board (sensor driver board).
- Remove the electronics unit.
- The fuse holder with the mains fuse is located on the power board, which is at the back. Replace the electronics unit.
- Mount the small printed circuit board back onto the sensor driver board.
- Screw the electronics unit back to the housing.
- Click the display back into the holders.
- Close the housing and lock the door 1.

7.5 Spare parts availability

It is the policy of KROHNE to provide operational spare parts for any flowmeter or major accessory for a period of ten (10) years after shipment of the final production run of that flowmeter.

Operational spare parts are defined as those that are susceptible to failure during their normal operation.

7.6 Service availability

KROHNE provides a variety of services to support its customers after warranty expiration.

Repair, technical support and training can be provided.



NOTE!

For detailed information please contact your local KROHNE representative.

7.7 Returning the device to the manufacturer

7.7.1 General information

This device has been carefully manufactured and tested. If installed and operated in accordance with these operating instructions, it will rarely present any problems.

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CAUTION!

Should you nevertheless need to return a device for inspection or repair, please pay strict attention to the following points:

- Due to statutory regulations on environmental protection and safeguarding the health and safety of our personnel, KROHNE may only handle, test and repair returned devices that have been in contact with products without risk to personnel and environment.
- This means that KROHNE can only service this device if it is accompanied by the following certificate (see next section) confirming that the device is safe to handle.



CAUTION!

If the device has been operated with toxic, caustic, flammable or water-endangering products, you are kindly requested:

- to check and ensure, if necessary by rinsing or neutralizing, that all cavities are free from such dangerous substances,
- to enclose a certificate with the device confirming that is safe to handle and stating the product used.

7.7.2 Form (for copying) to accompany a returned instrument

| Company: | | Address: |
|---|-----------------------|---|
| | | |
| Department: | | Name: |
| | | |
| Tel. No.: | | Fax No.: |
| | | |
| The meter enclosed, type: | | |
| | | |
| KROHNE Commission or Series No.: | | |
| | | |
| has been operated with the following liquid: | | |
| | | |
| Because this liquid is: | hazardous | s to water |
| | toxic | |
| | caustic | |
| | flammabl | e |
| | We have of substance | hecked that all cavities in the unit are free from such |
| | We have f | lushed out and neutralized all cavities in the unit. |
| We herewith confirm that in returning this unit there i | s no risk to man or e | nvironment through any residual liquid contained in it! |
| | | |
| Date: | | Company stamp: |
| | | |
| Signature: | | |
| | | |
| | | |
| | | |

7.8 Disposal



CAUTION!

Disposal must be carried out in accordance with legislation applicable in your country.

8.1 Technical data

Ultrasonic flowmeter OPTISONIC 6300

Versions

| OPTISONIC 6300 | Standard |
|---------------------|----------|
| OPTISONIC 6300 - EX | Option |

Performance

| Measurement functionality | Standard actual volume flowrate and totalised volume |
|---|--|
| Measuring range | 020 m/s / 066 ft/s |
| Max. deviation (under reference conditions) | < ± 1% of M.V. for DN≥50 mm / 2", v>0.5 m/s / 1.5 ft/s |
| | < ± 3% of M.V. for DN<50 mm / 2", v>0.5 m/s / 1.5 ft/s |
| Repeatability | < ± 0.2% |
| Process conditions | Solid particle content < 5% (by volume) |
| | Gas content < 2% (by volume) |

Measurement configurations

| Single path, single pipe | Standard |
|--------------------------|----------|
| Dual path, single pipe | Option |
| Dual pipe, single path | Option |

Ultrasonic flow sensor OPTISONIC 6000

Versions

| OPTISONIC 6000 - medium (DN50DN400 / 2"16") | Standard |
|--|----------|
| OPTISONIC 6000 - small (DN15DN100 / 1/2"4") | Option |
| OPTISONIC 6000 - large (DN200DN4000 / 8"160") | Option |
| OPTISONIC 6000XT - medium (ext. temp. DN50DN400 / 2"16") | Option |
| OPTISONIC 6000XT - small (ext. temp. DN15DN100 / 2"4") | Option |

Pipe specifications

| Material: metal, plastic, ceramic, asbestos cement, internal / external coated pipes (coatings and liners fully bonded to pipewall) | Standard |
|---|----------|
| Maximum pipewall thickness of 75 mm / 2.95" (metal) | Standard |

Protection class

| IP66/67 | Standard |
|---------|----------|
| | |

Electric signal level

| Ex-i, intrinscally safe circuits, floating | Standard |
|--|----------|
| | 1 |

Process temperature

| -40+120°C / -40+248°F | Standard |
|-----------------------------------|----------|
| -50+200°C / -58+392°F, XT version | Option |

Signal cable length

| 5 m / 15 ft | Standard |
|-------------|----------|

| 10 m / 30 ft | Option |
|--------------|--------|
| 20 m / 60 ft | Option |
| 30 m / 90 ft | Option |

Ultrasonic flow converter UFC 300

Versions

| W (wall) | UFC 300 W |
|-----------|-----------|
| F (field) | UFC 300 F |

Display languages

| Wth local display | Standard |
|--------------------------------|----------|
| English, French, German, Dutch | Standard |

DN 15...4000 / 1/2"...160"

Flow sensor

| OPTISONIC 6000 |
|----------------|

Communication

| Current, pulse & status output, HART® communication, control input | Standard |
|--|----------|
| Modular I/O | Option |

Power supply

| 100230 VAC (-15/+10%), 50/60 Hz | Standard |
|---|----------|
| 24 V AC/DC (24 VAC: +10% / -15%, 50/60 Hz; 24 VDC: +30% / -25%) | Option |
| Power consumption | 22 VA |

Approvals

| EEx - zone 1 / 2 | Option 1 |
|------------------------------|----------|
| FM - Class I DIV 1 / 2 | Option 1 |
| CSA - GP / Class I DIV 1 / 2 | Option 1 |

Protection category

| W (wall) | IP 65 (eq. to NEMA 4/4X) |
|------------|----------------------------|
| F (remote) | IP 66 / 67 (eq. to NEMA 6) |
| | |

Temperature

| Process | see flow sensor |
|---------|----------------------|
| Ambient | -40+65°C / -40+149°F |
| Storage | -50+70°C / -58+158°F |

Cable connection

| M20 x 1.5 | Standard |
|-----------|----------|
| 1⁄2" NPT | Option |
| PF 1/2 | Option |

Materials used

| Die-cast aluminium with polyuerethane coating (F-version) | Standard |
|---|----------|
| Polyamide - polycarbonate (W-version) | Standard |
| Stainless steel 316 L / 1.4404 (F-version) | Option |

1 UFC 300 F only

I/O Specifications

Overall functionality

| Function | Continuous measurement of actual volume flow, mass flow, flow speed, velocity of sound, gain, SNR, diagnosis value |
|----------|--|
| | Bidirectional flow measurement and totalisation |
| | Signal quality bar graph |

Current output

| Function | All operating data configurable; galvanically isolated; HART® communication |
|-----------------------------|---|
| Settings | Q = 0%: 015 mA |
| | Q = 100%: 1022 mA |
| | Error identification: 022 mA |
| Connection | |
| Basic / Modular IO: Active | $I \le 22 \text{ mA} / \text{R}_{L} \le 1 \text{ kOhm}$ |
| Ex-i: Active | $I \le 22 \text{ mA} / \text{R}_{L} \le 470 \text{ Ohm}$ |
| | U ₀ = 21 V / I ₀ = 90 mA |
| | P ₀ = 0.5 W |
| | $C_0 = 90 \text{ nF} / L_0 = 2 \text{ mH}$ |
| Basic / Modular IO: Passive | I ≤ 22 mA / U ≤ 32 VDC |
| Ex-i: Passive | I ≤ 22 mA |
| | U _i = 30 V / I _i = 100 mA |
| | P _i = 1 W |
| | $C_i = 10 \text{ nF} / L_i \sim 0 \text{ mH}$ |

Pulse output and Status output

| Function | Configurable as pulse output, identification for automatic range change, indicator of flow direction, overflow, errors, trip point or empty pipe indication |
|------------------------------|---|
| Settings | Q = 100%: 0.000110000 pulses per second or pulses per unit volume |
| | Pulse width: 0.052000 ms or auto or sym. |
| | Status: On or Off |
| Connection | |
| Basic / Modular IO: Passive | $f \le 10 \text{ kHz: } I \le 20 \text{ mA}$ |
| | $f \le 10 \text{ Hz: } I \le 100 \text{ mA}$ |
| | U ≤ 32 VDC / I ≤ 100 mA |
| Passive | U _i = 30 V / I _i = 100 mA |
| | P _i = 1 W |
| | $C_i = 10 \text{ nF} / L_i \sim 0 \text{ mH}$ |
| Active | U _{nom} = 24 VDC / I < 1 mA |
| | U ₀ = 1.5 V at 10 mA |
| Namur (acc. to EN 60947-5-6) | Passive |

Control input

| Function | Freeze output (e.g. during cleaning), forced return to zero, counter and error reset, ext. range selection. |
|------------------------------|---|
| Settings | Freeze outputs, output zero, reset counter, reset error, start batch (in batch mode) |
| Connection | |
| Basic / Modular IO: Active | I _{nom} = 16 mA / U _{nom} = 24 VDC |
| Basic / Modular IO: Passive | $U \le 32 \text{ VDC}$ |
| | U_{on} > 19 VDC / U_{off} < 2.5 V DC |
| Namur (acc. to EN 60947-5-6) | Active |

8.2 Dimensions and weights



| | | Approx. weight (without cable / strip) | | | |
|---------|---------|---|--------|-------|--|
| Version | L | L H W | | | |
| small | 496.3 | 71 | 63.1 | 2.7 | |
| medium | 826.3 | 71 | 63.1 | 3.6 | |
| large | 496.3 1 | 71 1 | 63.1 1 | 2.7 1 | |

1 value for one of the 2 delivered rails

| | | Approx. weight (without cable / strip) | | |
|---------|--------|---|-------|-------|
| Version | L | н | W | [lbs] |
| small | 19.5 | 2.8 | 2.5 | 6.0 |
| medium | 32.5 | 2.8 | 2.5 | 7.9 |
| large | 19.5 1 | 2.8 1 | 2.5 1 | 6.0 1 |

1 value for one of the 2 delivered rails



| | | Dimensions [mm] | | | | | |
|-----------|-----|-----------------|-----|-----|-----|-----|-------------|
| Version | а | b | С | f | g | h | Weight [kg] |
| UFC 300 W | 198 | 138 | 299 | - | - | - | 2.4 |
| UFC 300 F | 202 | 120 | 155 | 141 | 296 | 277 | 5.7 |

| | Dimensions [inches] | | | | | | |
|-----------|---------------------|------|------|-----|------|------|--------------|
| Version | а | b | С | f | g | h | Weight [lbs] |
| UFC 300 W | 7.8 | 5.4 | 11.8 | - | - | - | 5.3 |
| UFC 300 F | 7.75 | 4.75 | 6.1 | 5.5 | 11.6 | 10.9 | 12.6 |



Dimensions and weights in mm and kg

| | Dimensions [mm] | | | | | | |
|-----------|-----------------|--------------------------|----|------|--|--|--|
| | а | without cable/metal [kg] | | | | | |
| Cable box | 102 | 197 | 67 | 0.85 | | | |

Dimensions and weights in inches and Ibs

| | Dimensions [inches] | | | Approx weight without |
|-----------|---------------------|------|------|-----------------------|
| | а | b | с | cable/metal [lbs] |
| Cable box | 4.01 | 7.76 | 2.64 | 1.87 |

KROHNF Product Overview

- Electromagnetic flowmeters
- Variable area flowmeters
- Mass flowmeters
- Ultrasonic flowmeters •
- Vortex flowmeters
- Flow controllers

Addresses:

Germany

KROHNE Messtechnik GmbH & Co. KG Bremer Str. 133 D-21073 Hamburg Phone:+49 (0)40 767 3340 Fax:+49 (0)40 767 33412 nord@krohne.de ZIP code: 10000 - 29999, 49000 - 49999

Western and middle sales office

KROHNE Messtechnik GmbH & Co. KG Ludwig-Krohne-Straße D-47058 Duisburg Phone:+49 (0)203 301 416 Fax:+49 (0)203 301 10416 west@krohne.de ZIP code: 30000 - 34999, 37000 -48000, 50000 - 53999, 57000 - 59999, 98000 - 99999

Southern sales office

KROHNE Messtechnik GmbH & Co. KG Landsberger Str. 392 D-81241 Munich Phone:+49 (0)89 121 5620 Fax:+49 (0)89 129 6190 sued@krohne.de ZIP code: 0 - 9999, 80000 - 89999 90000 - 97999

stern sales office

KROHNE Messtechnik GmbH & Co. KG Rüdesheimer Str. 40 D-65239 Hochheim/Main Phone: +49(0)6146) 827 30 Fax:+49 (0)6146 827 312 rhein-main@krohne.de ZIP code: 35000 - 36999, 54000 -56999, 60000 - 79999

Instrumentation and control equipment catalog

TABLAR Messtechnik GmbH Ludwig-Krohne-Straße 5 D-47058 Duisburg Phone:+49 (0)2 03 305 880 Fax:+49 (0)2 03 305 8888 kontakt@tablar.de www.tablar.de

KROHNE sales companies

International

Australia

KROHNE Australia Ptv Ltd Quantum Business Park 10/287 Victoria Rd Rydalmere NSW 2116 Phone: +61 2 8846 1700 Fax: +61 2 8846 1755 krohne@krohne.com.au

Austria KROHNE Austria Ges.m.b.H. Modecenterstraße 14 A-1030 Vienna Phone:+43 (0)1/203 45 32 Fax:+43 (0)1/203 47 78 info@krohne.at

Belgium KROHNE Belgium N.V. Brusselstraat 320 B-1702 Groot Bijgaarden Phone:+32 (0)2 4 66 00 10 Fax:+32 (0)2 4 66 08 00 krohne@krohne.be

Brazil

KROHNE Conaut Controles Automaticos Ltda. Estrada Das Águas Espraiadas, 230 C.P. 56 06835 - 080 FMBU - SP Phone:+55 (0)11-4785-2700 Fax:+55 (0)11 4785-2768 conaut@conaut.com.bi

China

KROHNE Measurement Instruments (Shanghai) Co. Ltd., (KMIC) Room 1501 1033 Zhaojiabang Road Shanghai 200030 Phone: +86 21 6487 9611 Fax:+86 21 6438 7110 info@krohne-asia.com

Czech Republic Sobisická 156 63800 Brno Phone: +420 (0)545.242 627 Fax: +420 (0)545 220 093 brno@krohne.cz

France

KROHNE S.A.S. Les Ors BP 98 F-26103 ROMANS Cedex Phone:+33 (0)4 75 05 44 00 Fax:+33 (0)4 75 05 00 48 info@krohne.fr

- Level measuring instruments
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Great Britain KROHNE I td

Rutherford Drive Park Farm Industrial Estate Wellingborough Northants NN8 6AE Phone:+44 (0)19 33 408 500 Fax:+44 (0)19 33 408 501 info@krohne.co.uk

CIS

Kanex KROHNE Engineering AG Business-Centre Planeta Office 404 ul. Marxistskaja 3 109147 Moscow/Russia Phone:+7 (0)095 911 7165 Fax:+7 (0)095 742 8873 krohne@dol.ru

India

Krohne Marshall Ltd. A-34/35, M.I.D.C. Industrial Area, H-Block Pimpri Poona 411018 Phone:+91 (0)202 744 2020 Fax:+91 (0)202 744 2020 pcu@vsnl.net

Iran

KROHNE Liaison Office North Sohrevardi Ave. 26, Sarmad St., Apt. #9 Tehran 15539 Phone: +9821 8874 5973 Fax: +9821 8850 1268 krohne@krohneiran.com

Italy KROHNE Italia Srl. Via V. Monti 75 I-20145 Milan Phone:+39 02 4300 661 Fax:+39 02 4300 6666 info@krohne.it

Korea

KROHNE Korea Room 508 Miwon Bldg 43 Yoido-Dong Youngdeungpo-Ku Seoul, Korea Phone: 00-82-2-782-1900 Fax: 00-82-2-780-1749 krohnekorea@krohnekorea.com

Netherlands KROHNE Nederland B.V. Kerkeplaat 14

NL-3313 LC Dordrecht Phone:+31 (0)78 630 6200 Fax:+31 (0)78 630 6405 Service Direct: +31 (0)78 630 6222 info@krohne.nl

Norway KROHNE Norway A.S. Ekholtveien 114 NO-1521 Moss Phone:+47 (0)69 264 860 Fax:+47 (0)69 267 333 postmaster@krohne.no

Poland

KROHNE Endra Sp.z.o.o. ul. Stary Rynek Oliwsiki 8a 80-324 Gdansk Phone: +48 (0)58 520 9211 Fax.:+48 (0)58 520 9212 wendraszka@krohne.pl

Switzerland KROHNE AG Uferstr. 90 CH-4019 Base Phone:+41 (0)61 638 30 30

Fax:+41 (0)61 638 30 40 info@krohne.ch Singapore Tokyo Keiso - KROHNE (Singapore)

Pte. Ltd. 14, International Business Park, Jurong East Chiyoda Building, #01-01/02 Singapore 609922 Phone: (65) 6567 4548 Fax: (65) 6567 9874

tks@tokyokeiso-krohne.com.sg Republic of South Africa KROHNE Pty. Ltd. 163 New Road

Halfway House Ext 13 Midrand Phone: +27 (0)11 315 2685 Fax: +27 (0)11 805 0531 midrand@krohne.co.za

Spain

LL KROHNE IBERIA, S.r.I. Poligono Industrial Nilo Calle Brasil, nº, 5 28806 Alcalá de Henares Madrid Phone: +34 (0)91 883 2152 Fax: +34 (0)91 883 4854 krohne@krohne.es USA

KROHNE, Inc

7 Dearborn Road Peabody, MA 01960 Phone: +1 (800) FLOWING Phone: +1 (978) 535 6060 (in MA) info@krohne.com

Representatives

Algeria Argentina Cameroon Canada Chile Columbia Croatia Denmark Ecuador Egypt Finland Gabon Ghana Greece Hong Kong Hungary Indonesia Iran Ireland Israel Ivory Coast Japan Jordan Kuwait Libya l ithuania Malaysia Mauritius Mexico Morocco New Zealand Peru Portugal Romania Saudi Arabia Senegal Slovakia Slovenia Sweden Taiwan Thailand Tunisia Turkey Venezuela Yugoslavia

Other countries

KROHNE Messtechnik GmbH & Co. KG Ludwig-Krohne-Str. 5 D-47058 Duisburg Phone:+49 (0)203 301 0 Fax:+49 (0)203 301 389 export@krohne.de

